



Application of Nanocellulose-based Composites in Salt Hydrate Phase Change Materials for Thermal Energy Storage

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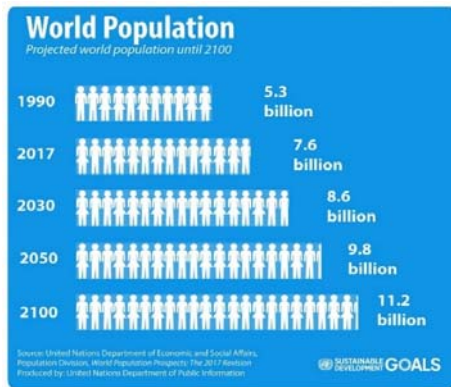
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1. Introduction

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Energy crisis & renewable energies



Ever-increasing world population (Source: UN)



Growing economy and industries



Wind energy



Overconsumption of fossil energy resources



Concern about the energy crisis



Solar energy

Thermal energy storage (TES)

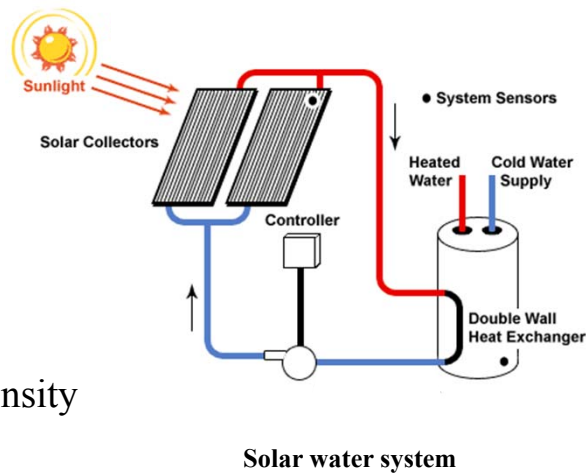
- Easy operation, low investment, good environmental impact...

Sensible heat storage (SHS):

- Energy storage through the temperature changes of materials

Cons of SHS

- Heat loss problems
- Low heat storage density
- Poor efficiency

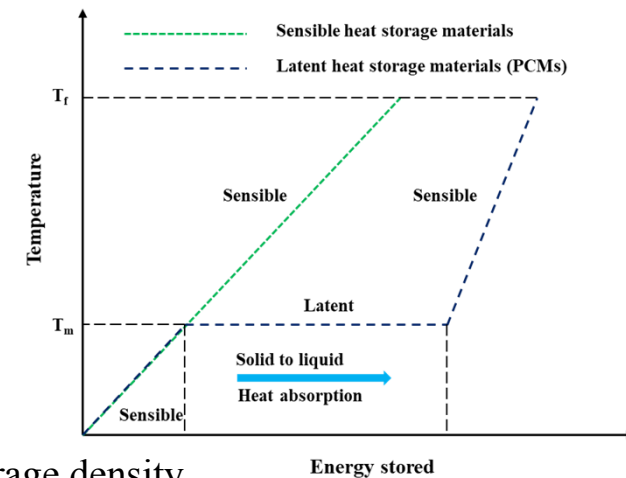


Latent heat storage (LHS):

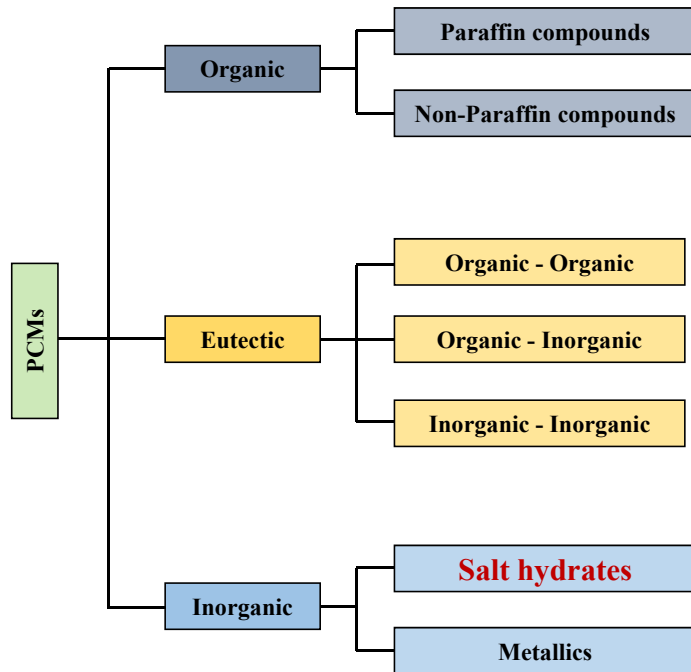
- Energy storage via **phase transitions** of materials
- Phase changes materials (PCMs)

Pros of LHS

- High efficiency
- High energy storage density
- Small temperature swings



Phase change materials (PCMs)



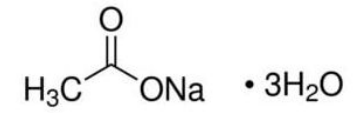
Salt hydrates

- ❖ $AB \cdot nH_2O$: alloys of inorganic salts and water
- $AB \cdot nH_2O \rightarrow AB + nH_2O$ ➡ melting (dehydration)
- $AB + nH_2O \rightarrow AB \cdot nH_2O$ ➡ freezing (hydration)

Sodium acetate trihydrate (SAT) for TES

Basic properties

- Phase change temperature: 58 °C
- Latent heat of fusion: 264 kJ/kg
- k : 0.4-0.7 W/(m·K)



Structure of SAT

Disadvantages of SAT

- Phase separation
- Supercooling

Applications

- Space heating
- Hot water supplying
- Industrial waste heat recovery



Appearance of SAT

- Dannemand, M., et al. (2016). Solar Energy Materials and Solar Cells, 145, 287-295.
- Hu, P., et al. (2011). Solar Energy Materials and Solar Cells, 95(9), 2645-2649.

❌ Phase separation

Causes

- Incongruent melting
- Higher density than water

Influences

- Worse reformation of salt crystals
- Reduced heat storage capacity
- Decreased reliability of PCMs

Solutions

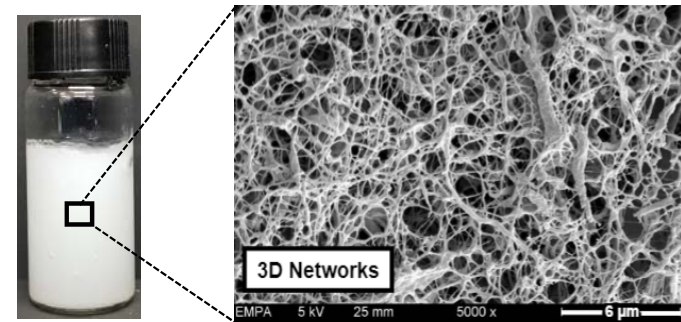
- ✓ Thickeners: CMC, gelatin, polyacrylamide ...



Salt hydrate

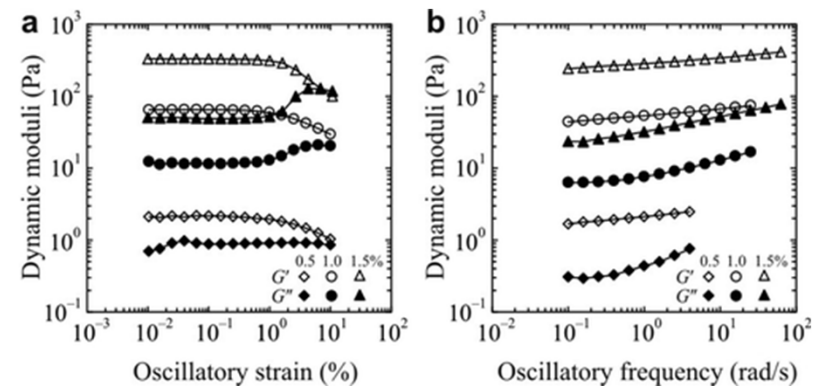
Source of image:
Wang, Y., et al. (2019).
Energy, 167, 269-274.

3D network of cellulose nanofibril (CNF)



CNF

CNF networks



Rheology properties of CNF suspensions at different consistencies (0.5–1.5 wt %)

- Dannemand, M., et al. (2015). Appl. Therm. Eng., 91, 671-678.
- Pääkkö, M., et al. (2007) Biomacromolecules, 8(6): p. 1934-1941.
- Dimic-Misic, K., et al. (2013) Cellulose, 20(6): p. 2847-2861.
- Nechiporchuk, O., et al. (2015). Cellulose, 22(4), 2197-2210.
- Nechiporchuk, O., et al. (2014) Carbohydr polym, 112: p. 432-439.

❌ Supercooling

Causes

- Lack of nuclei for crystallization



Supercooled liquid (left) and crystallized liquid (right)

Influences

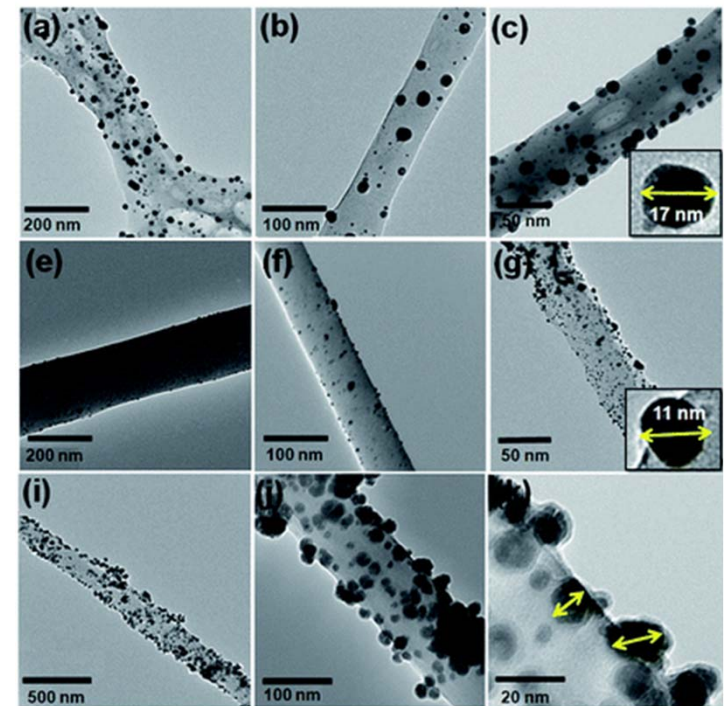
- Reduced crystallization temperature
- Large temperature difference between energy storage and release
- Less efficient energy storage and release

Solutions

- ✓ Addition of nucleating agents: e.g. salt hydrates, *nanoparticles*...

- Dannemand, M., et al. (2015). Applied Thermal Engineering, 91, 671-678.
- Safari, A., et al. (2017). Renewable and Sustainable Energy Reviews, 70, 905-919.

CNF as support and stabilizer for NPs



TEM images of CNF/Ag (a-c), CNF/Au (e-g) and CNF/Ni (i-k)

- Gopiraman, et al. (2018). RSC advances, 8(6), 3014-3023.

❖ Thermal conductivity

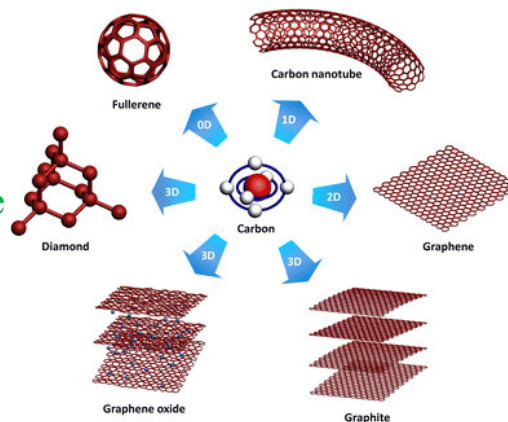
- Ability to conduct heat, κ
- A low κ **limits the efficient transmission of heat flow**
- An improved κ **accelerates heat absorption and release**

Ways to improve κ

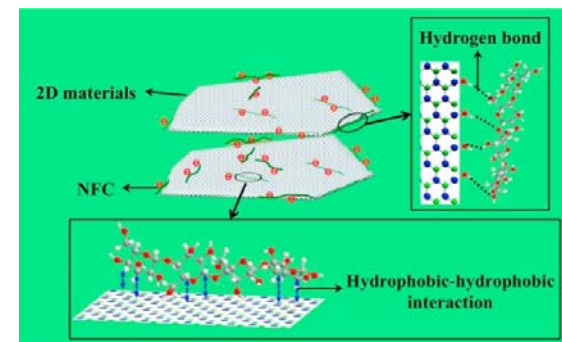
- Metal-based materials
- **Carbon nanomaterials**
 - excellent heat transfer performance
- Others...

- Sengupta R, et al. Progress in Polymer Science, 2011. 36(5): p. 638-670.
- Balandin AA, et al. Nano letters, 2008. 8(3): p. 902-907.
- Yang Y, et al. Molecules, 2019. 24(6).
- Park W, et al. Applied Physics Letters, 2014. 104(11): p. 113101.
- Tekce HS, et al. Journal of reinforced plastics and composites, 2007. 26(1): p. 113-121.
- Han, Z., & Fina, A. (2011). Progress in polymer science, 36(7), 914-944.
- Pashayi, K., et al. (2012). Journal of applied physics, 111(10), 104310.
- Li, Y., et al. (2015). Nano energy, 13, 346-354.

CNF as dispersing agent for carbon nanomaterials



Carbon nanomaterials



Dispersion of carbon materials by CNF

Thermal conductivity of some materials

Materials	Thermal conductivity W/(m·K)	References
Graphite	~3000 (in plane), 6(z-axis)	(Sengupta et al., 2011)
Graphene	2000-5000	(Balandin et al., 2008)
Graphene oxide (GO)	2-1000	(Yang et al., 2019)
Reduced graphene oxide (rGO)	0.14-2.87	(Park et al., 2014; Yang et al., 2019)
Carbon nanotubes	2000~6000	(Han and Fina, 2011)
Silver	429	(Pashayi et al., 2012)
Copper	384	(Tekce et al., 2007)

2. Experimental

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2.1 Preparation of samples

□ Preparation of CNF

❖ Preparation of pulp slurry

- Material: HW-BEKP dried pulp
- Preparation of 4 kg of 2 wt% of pulp slurry
- Disintegration: 30,000 revolutions

❖ Grinding

- Grinder: Super Masscolloider, Masuko Sangyo Co., Ltd., Japan
- Gap: $-80\text{ }\mu\text{m}$
- Pass number: 30 passes

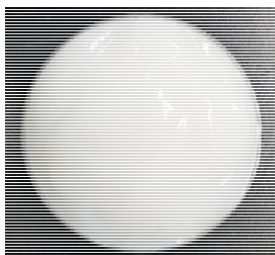
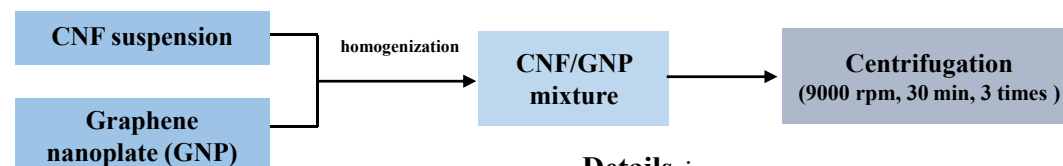


Image of the prepared CNF

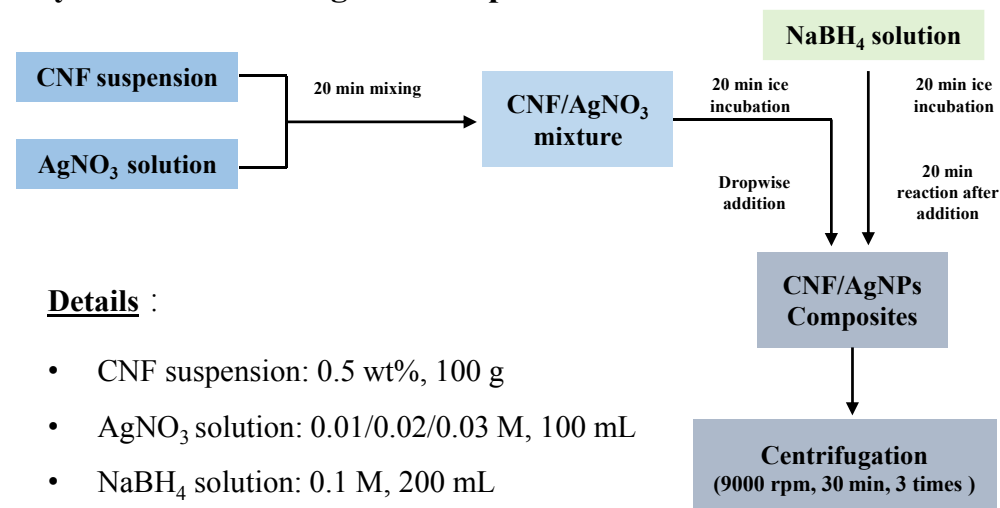
□ Preparation of CNF/GNP composites



Details :

- CNF suspension: 0.5 wt%, 100 g
- CNF: GNP ratios: 0.8: 0.5/1.5/2.5
- Homogenization: 1 h, 6000 rpm

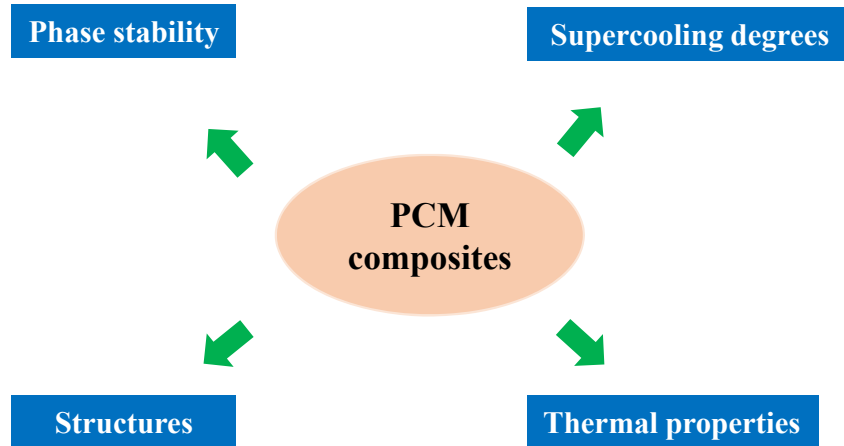
□ Synthesis of CNF/AgNPs composites



Details :

- CNF suspension: 0.5 wt%, 100 g
- AgNO₃ solution: 0.01/0.02/0.03 M, 100 mL
- NaBH₄ solution: 0.1 M, 200 mL

2.2 Characterizations

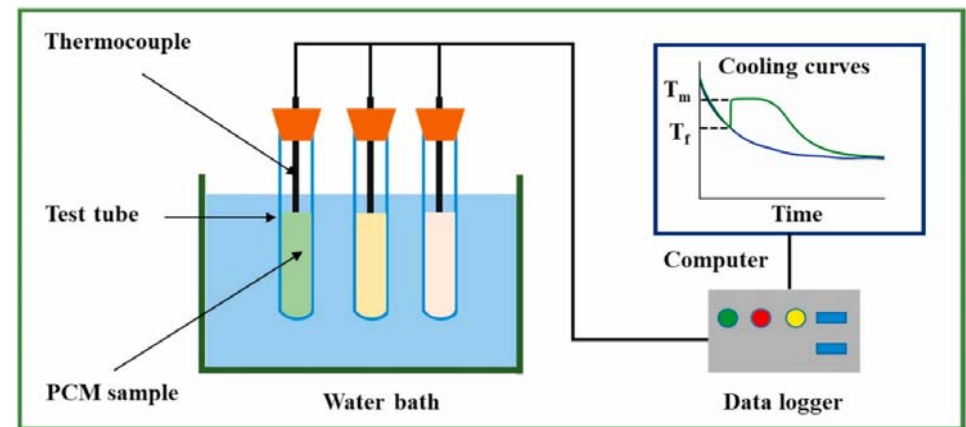


□ Rheology study



Bohlin CVO Rheometer
(CVO-100-901, Malvern Instruments Ltd, UK)

□ Experimental setup of the cooling test



□ Calculation of supercooling degree

$$\Delta T_s = T_m - T_f$$

where ΔT_s represents the supercooling degree ($^{\circ}\text{C}$),

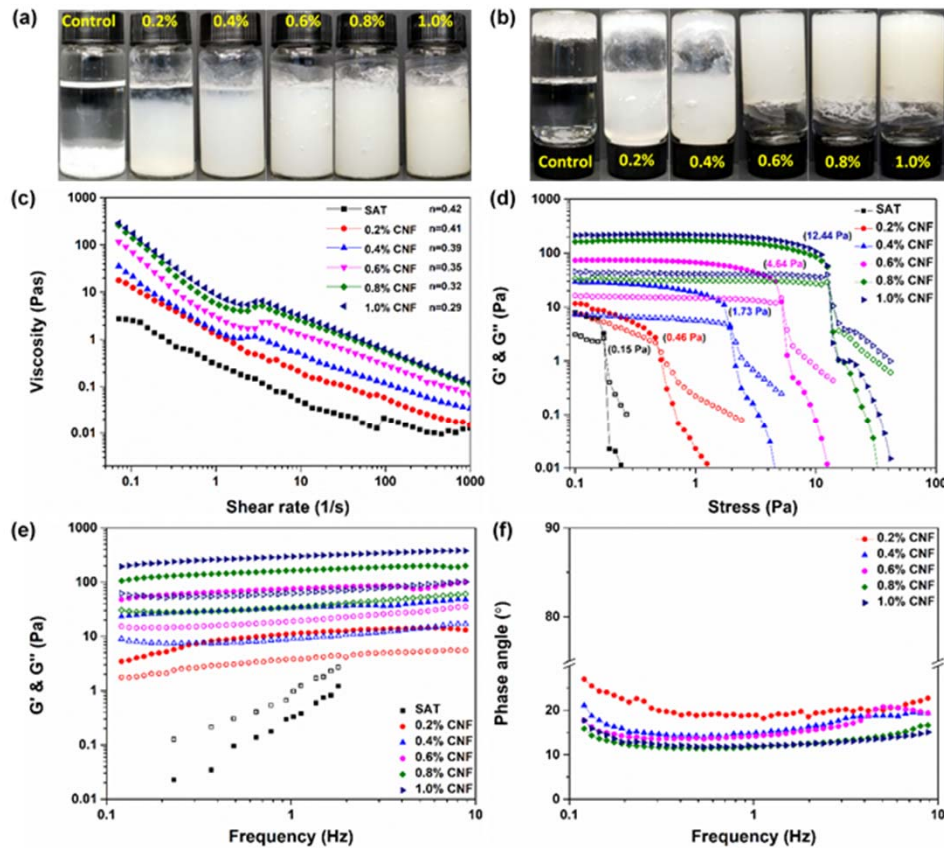
T_m denotes the melting point ($^{\circ}\text{C}$),

T_f denotes the freezing point ($^{\circ}\text{C}$).

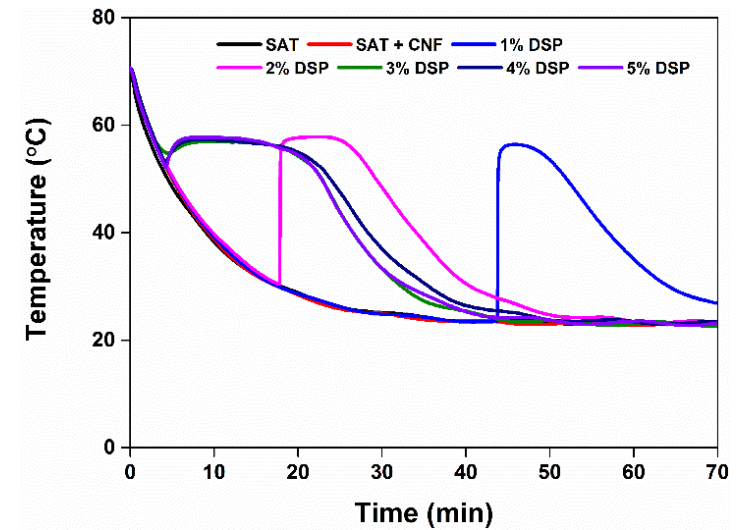
3. Preparation and application of CNF/GNP composites

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Phase stability and its mechanism



Screening of nucleating agent

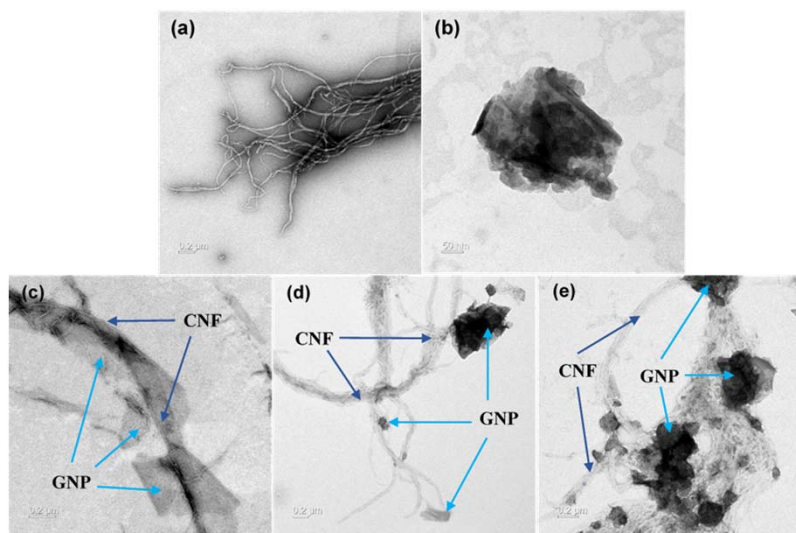


The effect of DSP (Na₂HPO₄·12H₂O)

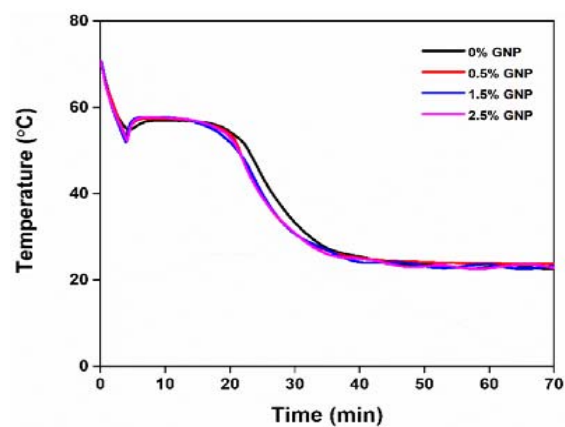
Effect of CNF/GNP composites

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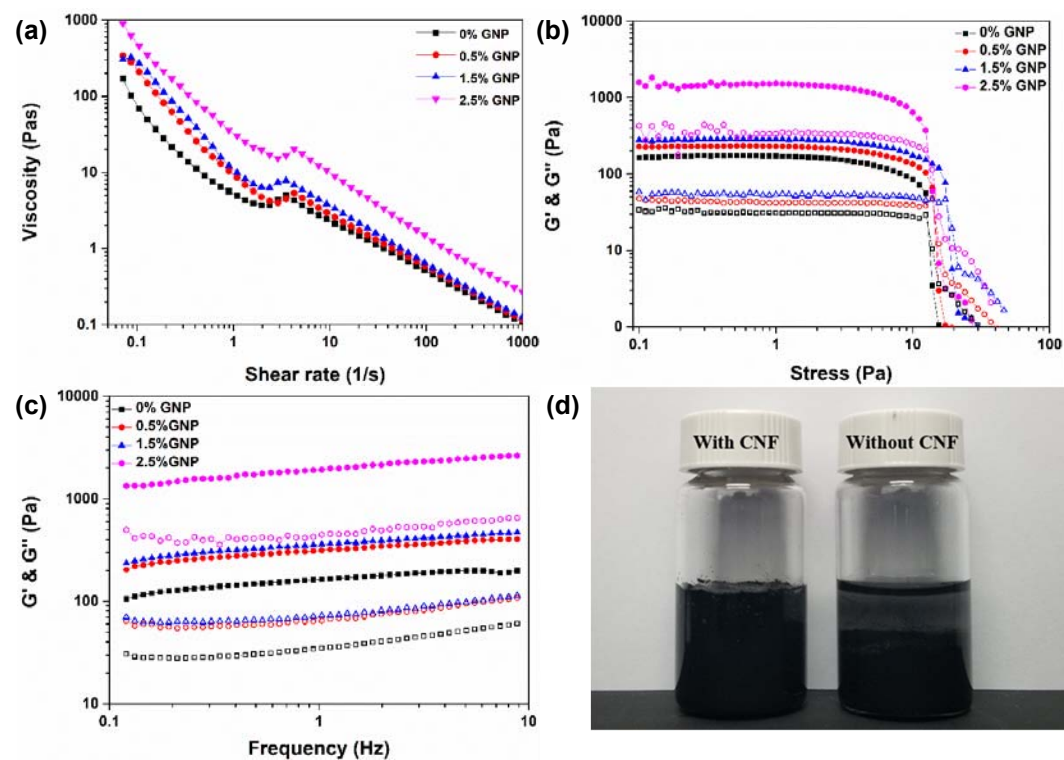
Morphologies of CNF/GNP composites



Effect on supercooling



Effect on rheology and phase stability

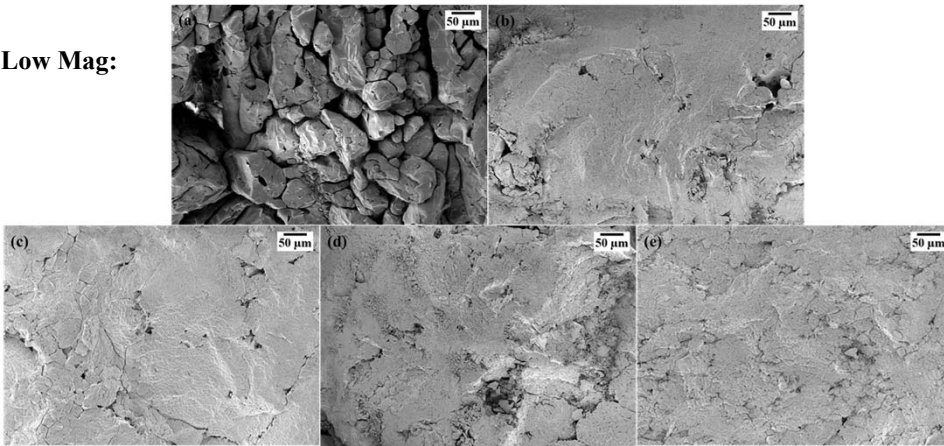


□ Properties of PCM composites

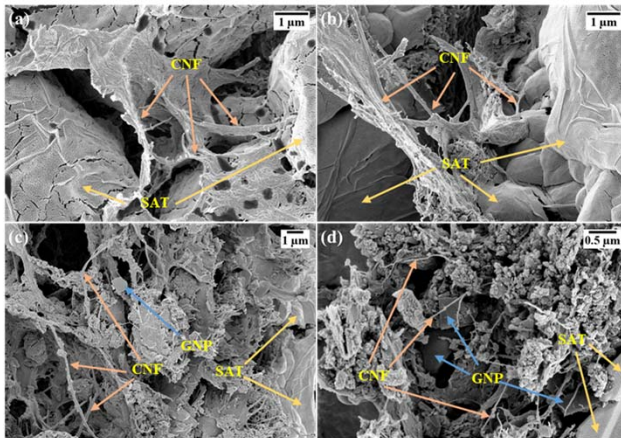
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□ Structures

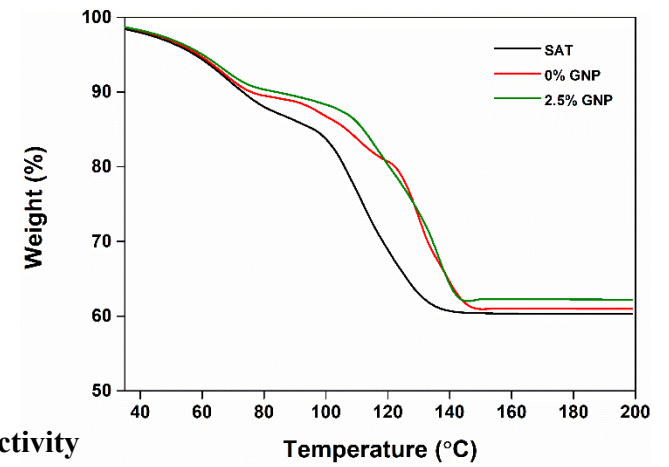
• Low Mag:



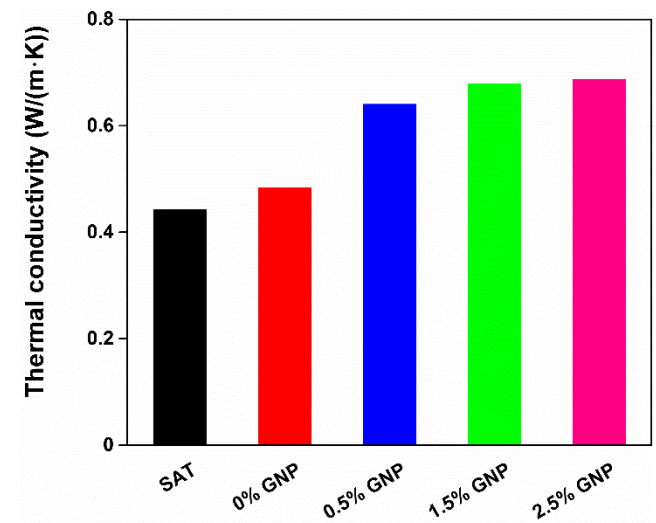
• High Mag:



□ Thermal stability



□ Thermal conductivity

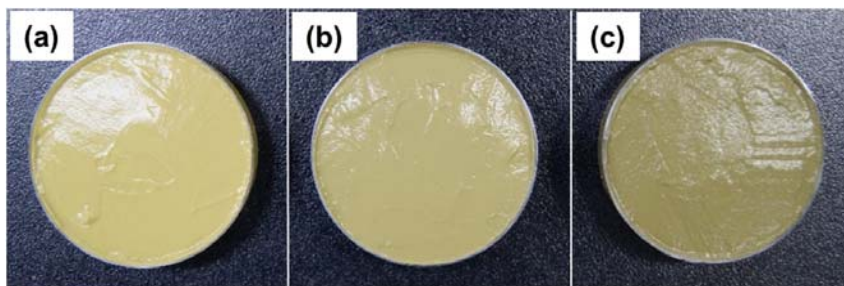


4. Preparation and application of CNF/AgNPs composites

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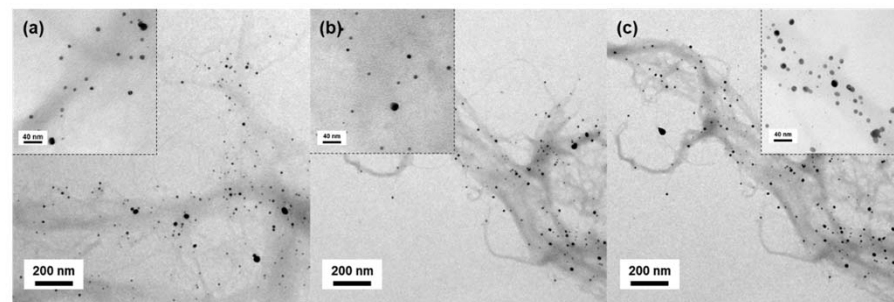
□ Properties of CNF/AgNPs composites

• Appearance

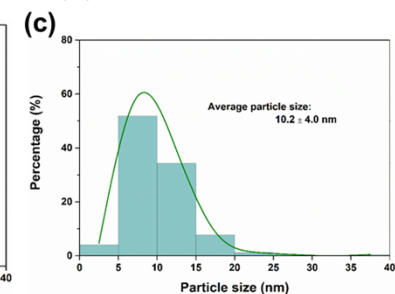
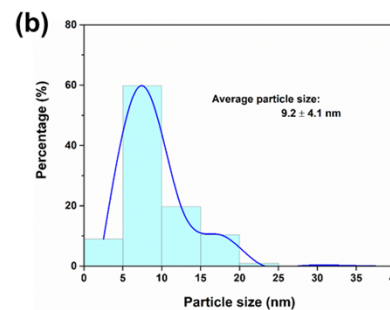
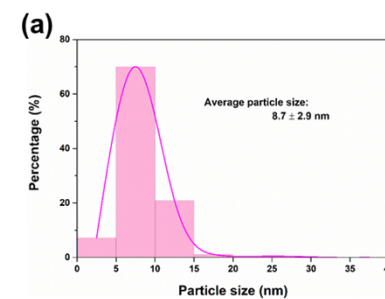


(a) CNF/AgNPs_{0.01}, (b) CNF/AgNPs_{0.02} and (c) CNF/AgNPs_{0.03}.

• Morphologies



• Particle size distribution



• Silver content

Table 1

The silver content of the synthesized CNF/AgNPs composites

Composite	Ag concentration (mg/kg)	Ag content (%)
CNF/AgNPs _{0.01}	77.0	7.70
CNF/AgNPs _{0.02}	175	17.5
CNF/AgNPs _{0.03}	296	29.6

• Cooling test- the T-history method

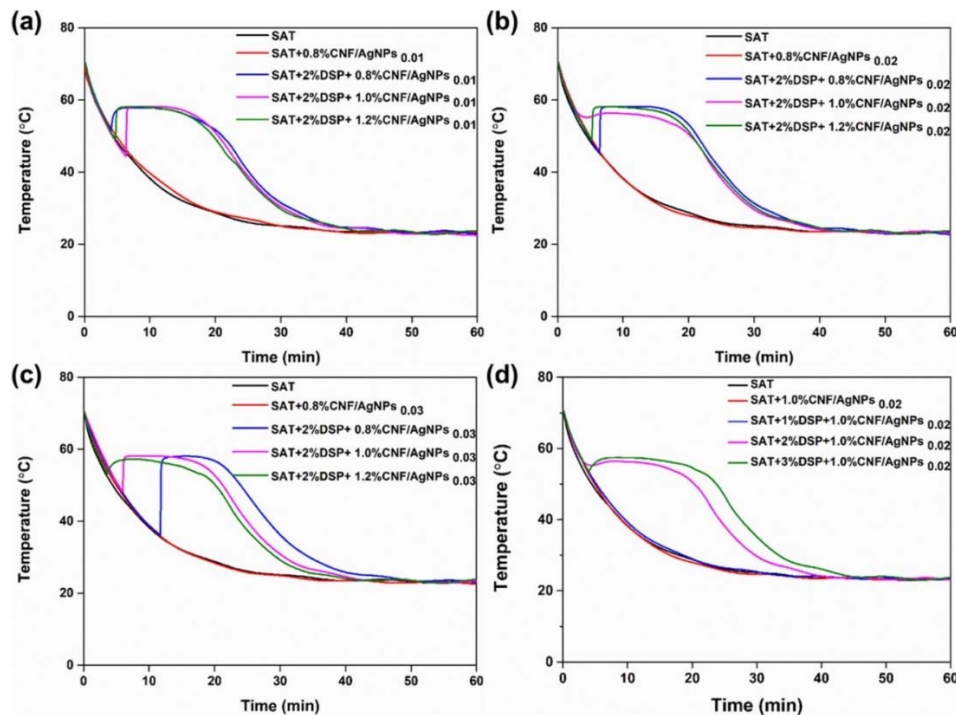
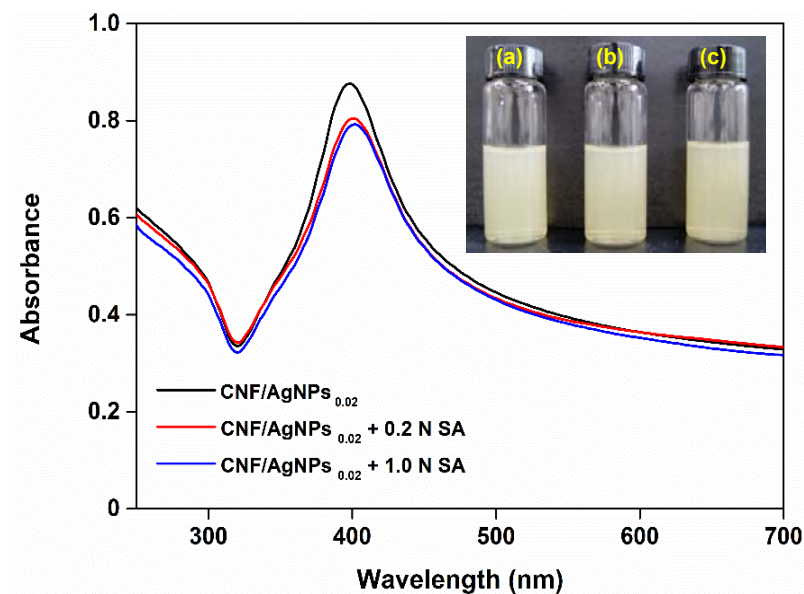


Table 2
Effect of CNF/AgNPs composites: 2% DSP

Dosage (%)	0.8	1.0	1.2
Composites			
CNF/AgNPs _{0.01}	6.4	13.7	9.2
CNF/AgNPs _{0.02}	12.9	1.2	9.2
CNF/AgNPs _{0.03}	21.9	7.8	3.9

• Stability of CNF/AgNPs composites

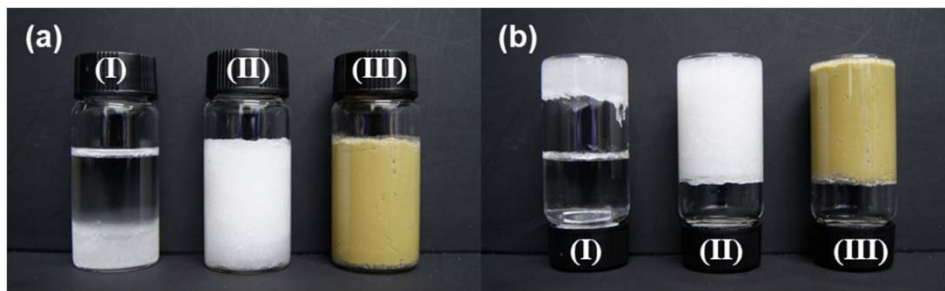


• Supercooling degrees

Table 3
Effect of the dosage of DSP: 1% CNF/AgNPs_{0.02}

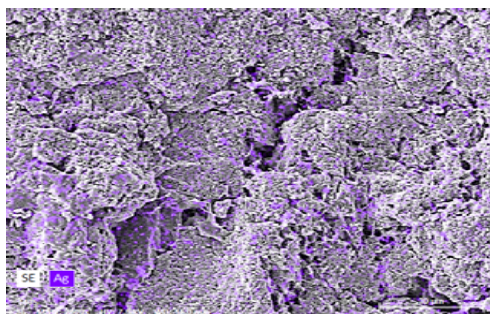
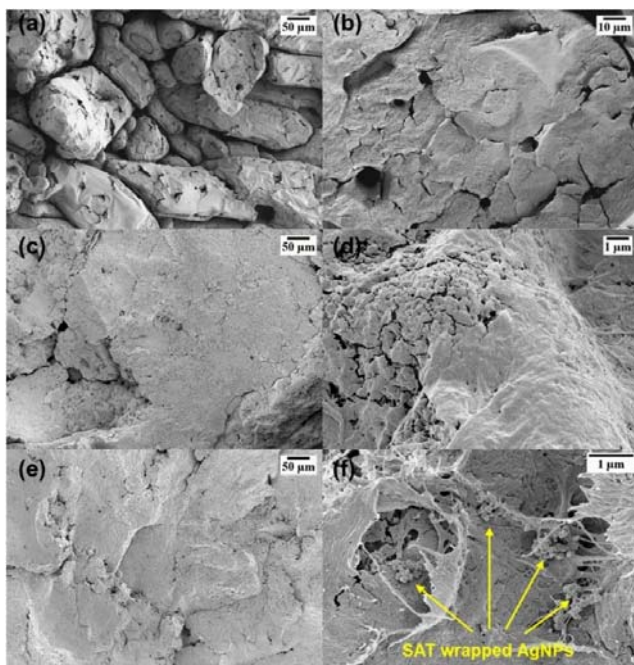
Dosage of DSP (%)	0	1	2	3
Supercooling degree (°C)	35	35	1.2	3.8

• Phase stability



(I) SAT, (II) PCM@CNF and (III) PCM@CNF/AgNPs_{0.02}.

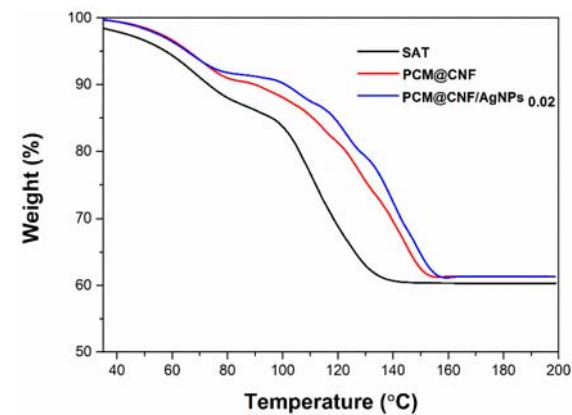
• Structures



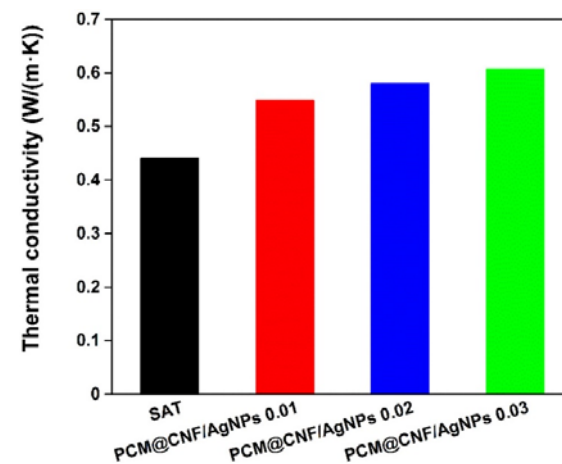
Distribution of AgNPs in PCM

*(a) and (b) SAT
(c) and (d) PCM@CNF
(e) and (f) PCM@CNF/AgNPs_{0.02}.

• Thermal stability



• Thermal conductivity



❖ The drawbacks of SAT as a PCM for thermal energy storage were successfully addressed by the use of CNF-based composites.

1

CNF acted as the thickening agent of SAT and the dispersing agent of GNP and silver nanoparticles.

2

The use of CNF-based composites provided phase stability to SAT, eliminating the phase separation problem.

3

2% DSP and 1% CNF/AgNPs_{0.02} synergistically decreased the supercooling degree of SAT to 1.2 °C.

4

The thermal stability and thermal conductivity of the prepared PCM composites improved.



Thank you for your attention !

TAPPI Nano 2021 Virtual Conference

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Shen, Z., Kwon, S., Lee, H. L., Toivakka, M., & Oh, K. (2021). *Sol. Energy Mater. Sol. Cells*, 225, 111028.

Shen, Z., Oh, K., Kwon, S., Toivakka, M., & Lee, H. L. (2021). *Int. J. Biol. Macromol.*, 174, 402-412.



❏ Sources of images

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Li, Y., et al. (2015). Nano energy, 13, 346-354.

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