

Semi-automated image analysis framework on the morphology analysis of CNCs

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Team

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TAPPI Nano 2021 Virtual Conference
15-16 June 2021



OUTLINE

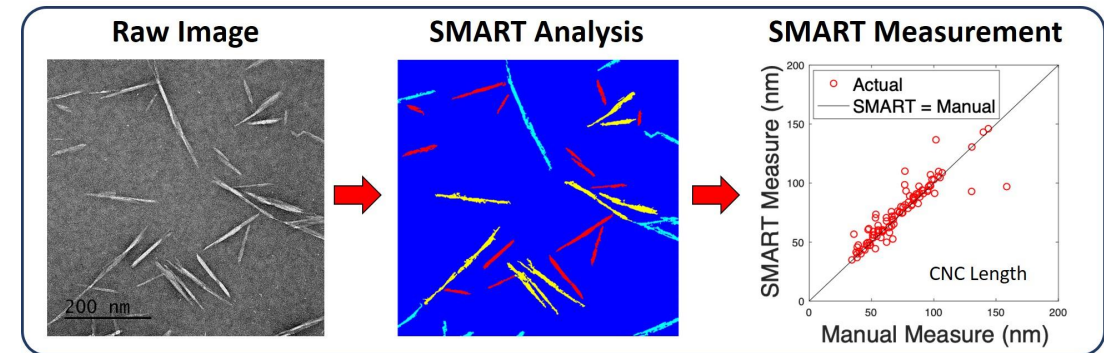
- CNC particle size measurements
- Introduce **SMART**
 - Development
 - Proof testing
- Utilization of **SMART**
 - Comparisons to manual measurements
- Conclusion

Cellulose (2021) 28:2183–2201
<https://doi.org/10.1007/s10570-020-03668-8>

ORIGINAL RESEARCH

Semi-automatic image analysis of particle morphology of cellulose nanocrystals

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Surya R. Kalidindi 

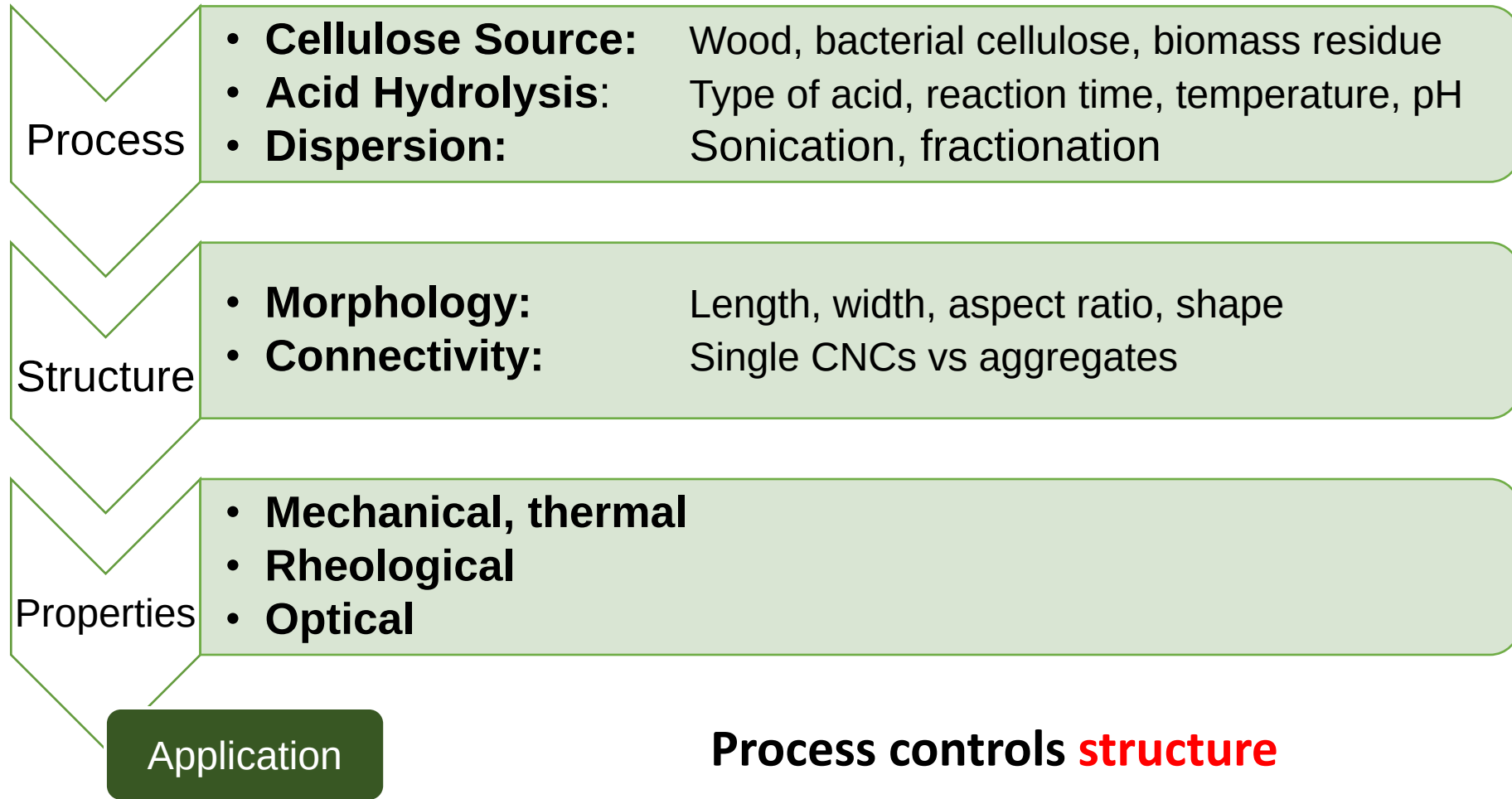


“As Good as Human”

TAPPI Nano 2021 Virtual Conference
15-16 June 2021

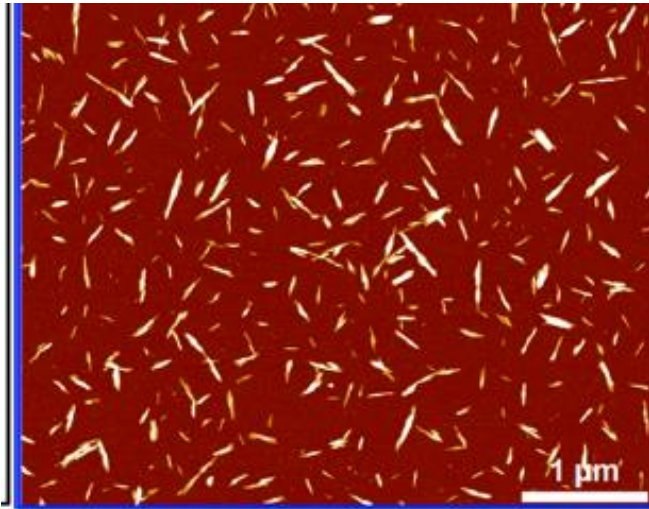


Process – Structure – Property relation for CNCs

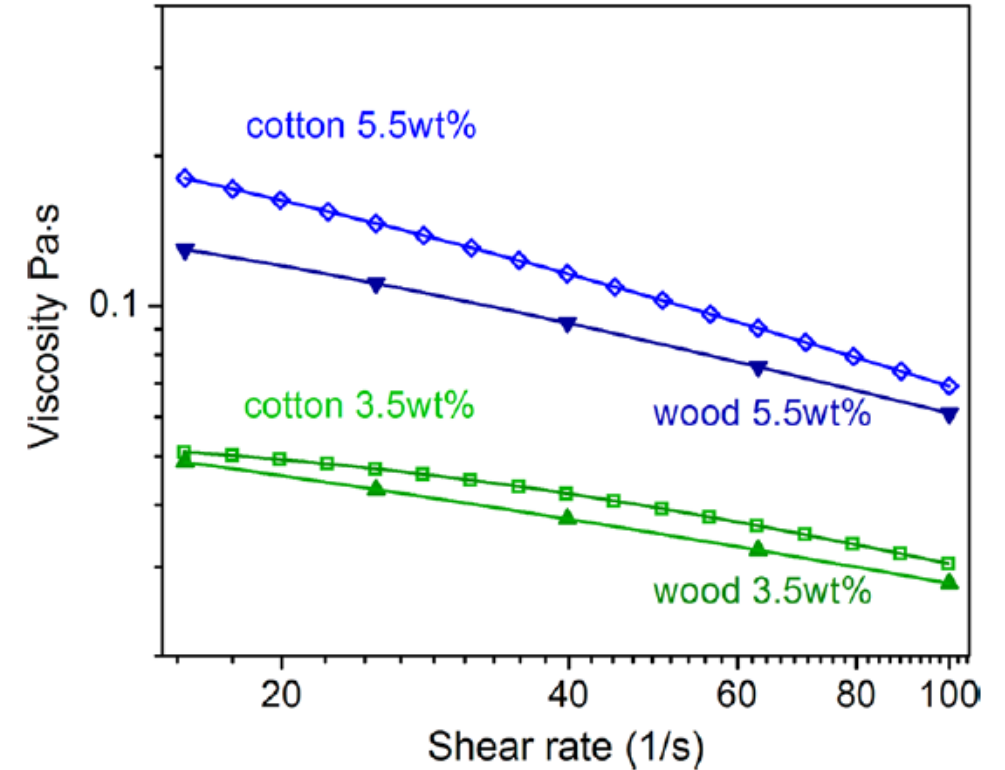
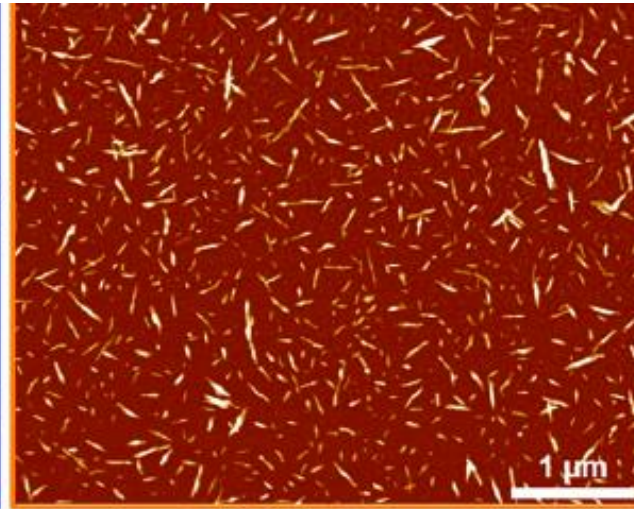


CNC morphology influences properties

Cotton



Wood



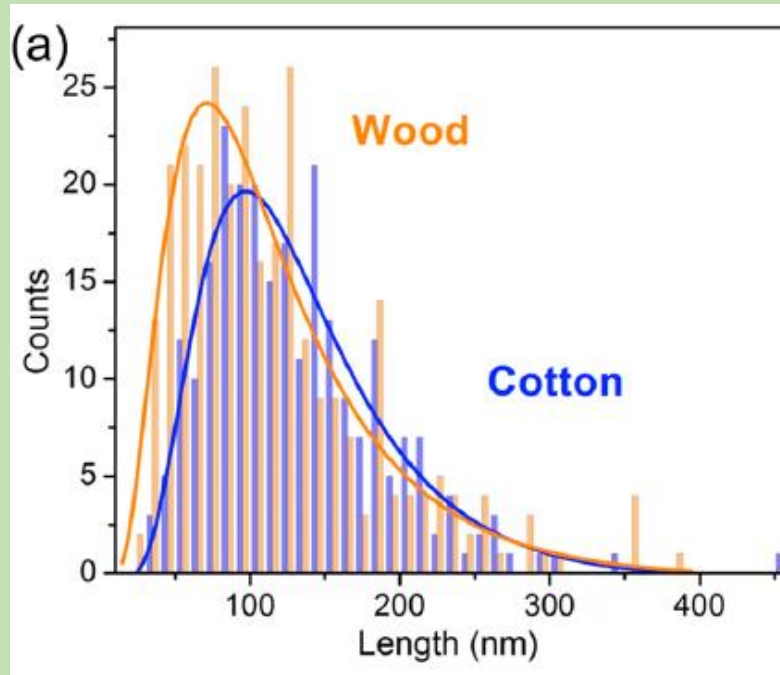
Key Point:

- Performance dictated by CNC size

Particle Size & Distribution Measurements

Particle Size

- Length, width, aspect ratio
- Distributions

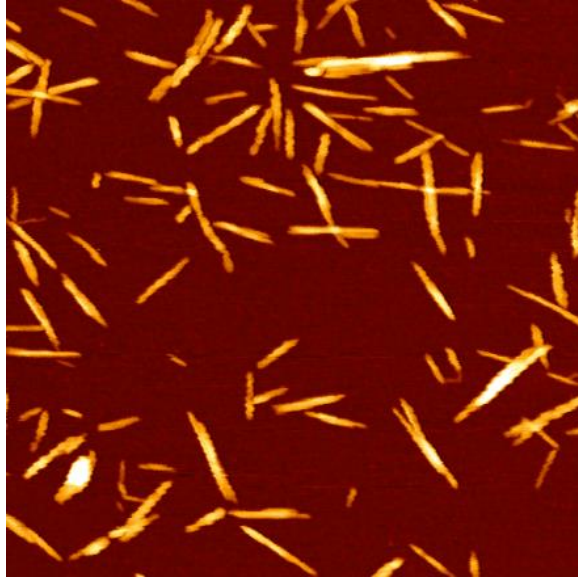


Techniques

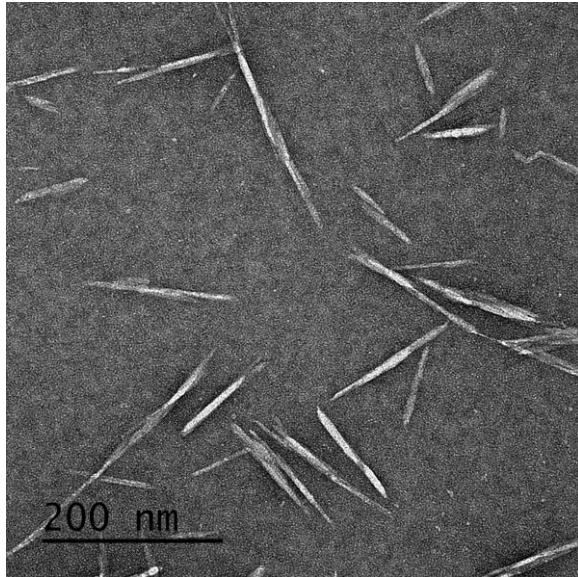
- Image Analysis
 - Optical
 - **AFM, TEM, SEM**
- Scattering..
 - DLS – Dynamic Light Scattering
 - Laser Diffraction Analyzer
 - Transmittance
 - Turbidity
- Fractionation
 - Centrifugation
 - Asymmetric field flow fractionation

Measuring CNC Morphology

AFM



TEM

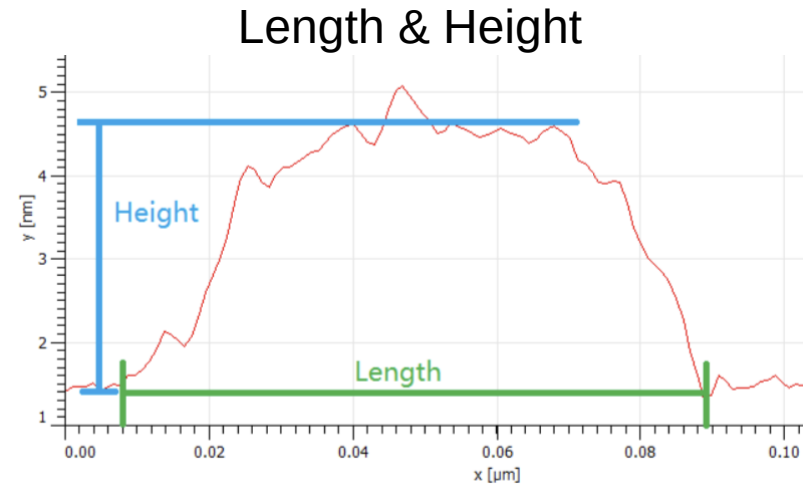


Problems with AFM & TEM analysis:

- Time consuming
- Subjective (user bias)
- Inconsistent

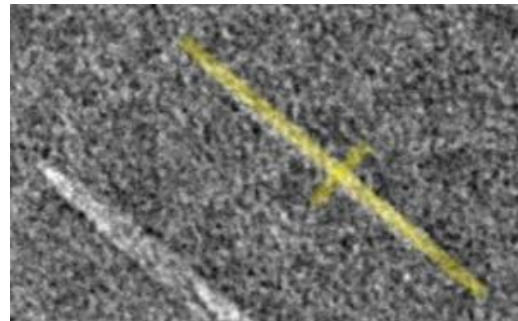
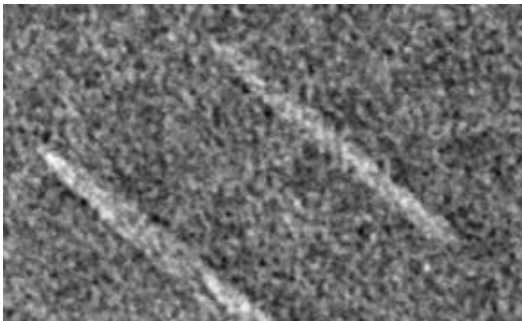
Challenges – Time Consuming

AFM



- One-by-one selection
- Line drawing
- ~30 sec/CNC
- ~500 CNCs*
(recommended number)

TEM



Length & Width

Challenges – Subjective (user bias)

- Interlaboratory comparison, CNC particle size analysis*
 - Reference CNC material, CNCD-1**
 - 6 analysts' measuring CNCs from the same 30 image TEM dataset

- Issues:
 - Different CNCs identified
 - Different mean lengths
 - Different mean widths

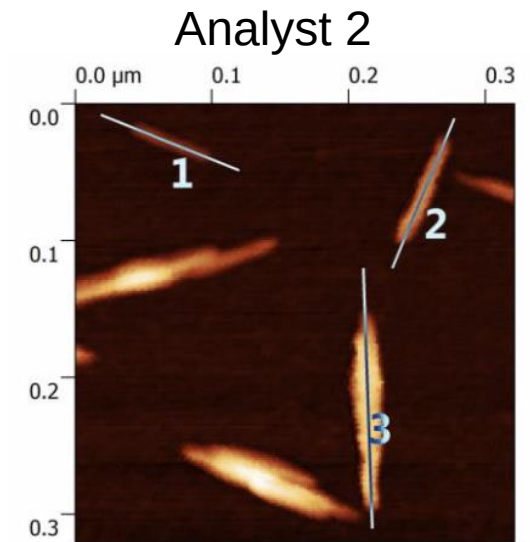
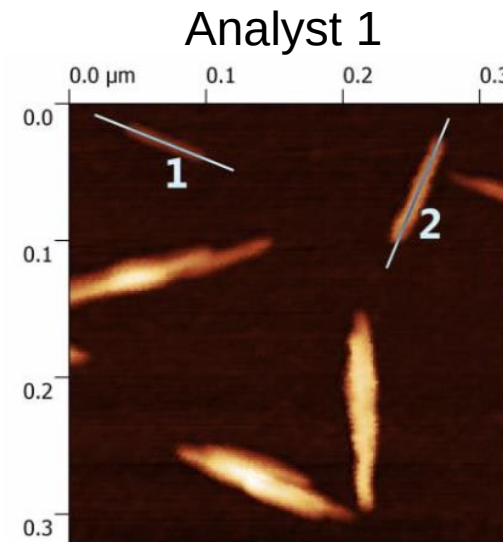
Lab	n	Length, nm			Width, nm		
		Mean	Std dev	median	Mean	Std dev	median
Lab 1, analyst 1	284	98.6	47.2	89.3	9.8	3.4	9.1
Lab 1, analyst 2	127	71.1	29.2	67.3	9.0	2.4	8.7
Lab 2	244	77.1	35.8	70.7	7.0	2.1	6.8
Lab 3	370	105	47.4	95.9	10.0	5.4	9.6
Lab 4	442	76.3	37.0	72.3	9.5	3.8	9.2
Lab 5	216	71	28	66.1	8.1	2.3	8.0

*Meija et al. Particle size distributions for cellulose nanocrystals measured by transmission electron microscopy: an interlaboratory comparison. *Analytical Chemistry* (2020)

Challenges – Subjective (user bias)

- 2 analysts' measuring 300 **total** CNCs from the same AFM images
- Measured different mean lengths & heights
- Identified **different** CNCs

	Analyst 1	Analyst 2	% Difference
Length (nm)	91.0 ± 32.4	109.4 ± 45.0	% 20.3
Height (nm)	4.2 ± 1.2	5.0 ± 1.7	% 19.1

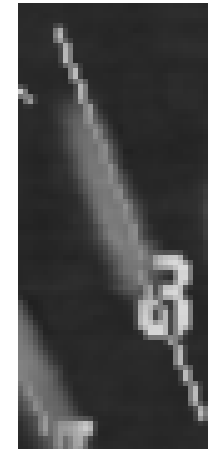


Challenges – Inconsistent

- 2 analysts' measuring 100 **same** CNCs from AFM
- Measured different mean heights
- Dependent on placement of trace line

	Analyst 1	Analyst 2	% Difference
Length (nm)	98.4 ± 35.3	99.4 ± 34.0	% 1.3
Height (nm)	4.0 ± 1.2	4.5 ± 1.2	% 17.1

Trace line too closed to edge?



OUTLINE

- Challenges in measuring CNCs

- Time-consuming, subjective, and inconsistent measurements;
- Lab-to-lab, person-to-person variability

- Introduce **SMART**

- Development
- Proof testing

- Utilization of **SMART**

- Comparisons to manual measurements

- Conclusion

Semi-Automatic Image Analysis for CNCs

Develop an image analysis framework

- TEM & AFM images
- Combination of automated & semi-automated functions
- Automatically
 - detects/selects individual CNCs
 - Measures: length, width, height, area, etc.
 - plots/charts data
- Results are: accurate, consistent, and fast

Goal

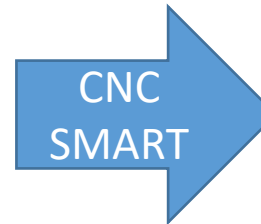
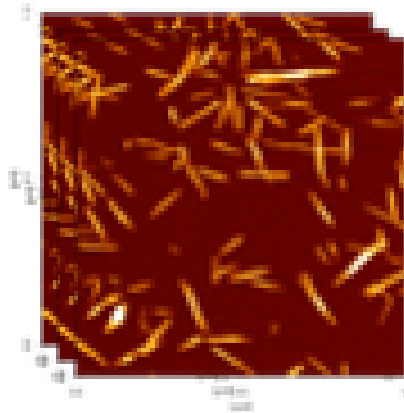
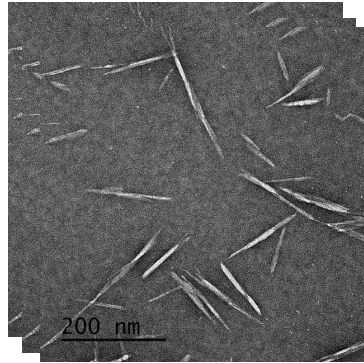
- ***“As Good as Human”*** in the identification & measurement of CNCs

Welcome to SMART

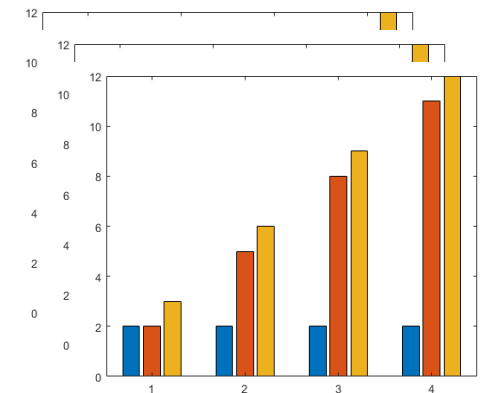
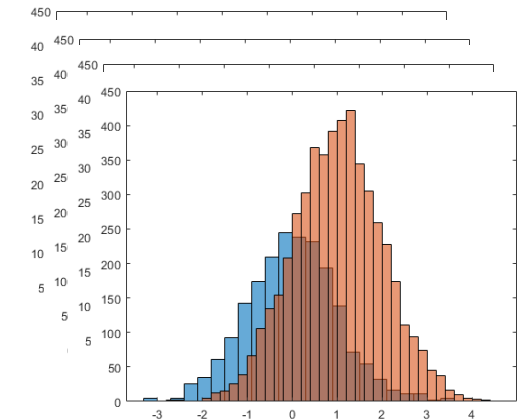
SMART

- S – Standardized
- M – Morphology
- A – Analysis
for
- R – Research
and
- T – Technology

Micrographs



Particle Morphology Info.



Approach

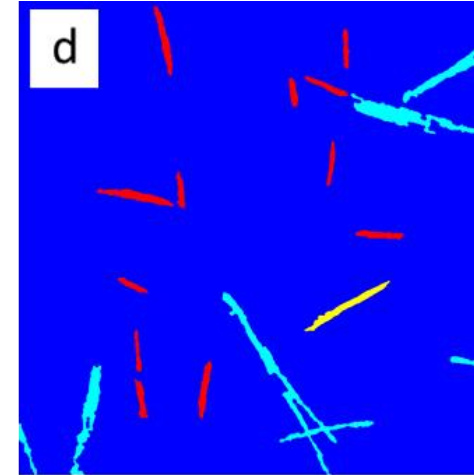
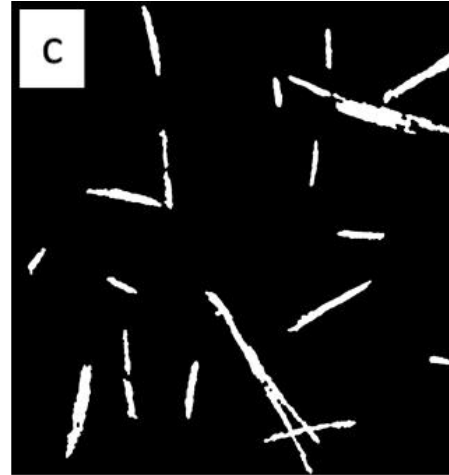
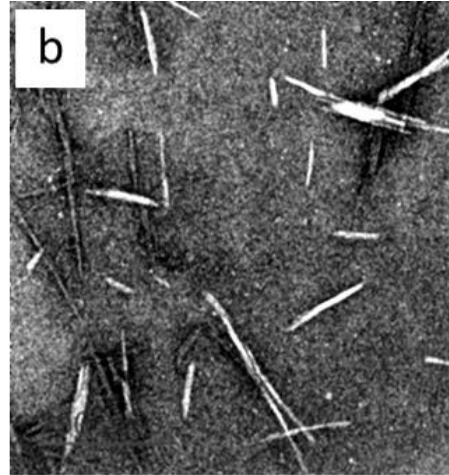
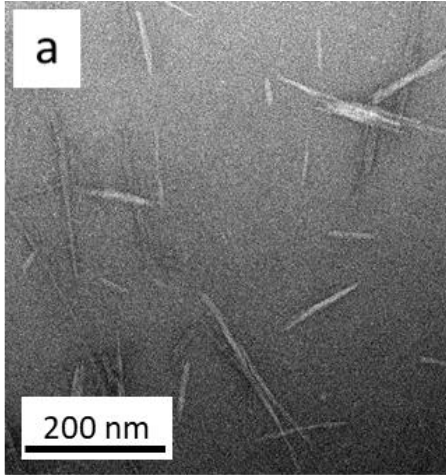
Raw image

Enhancement

Segmentation

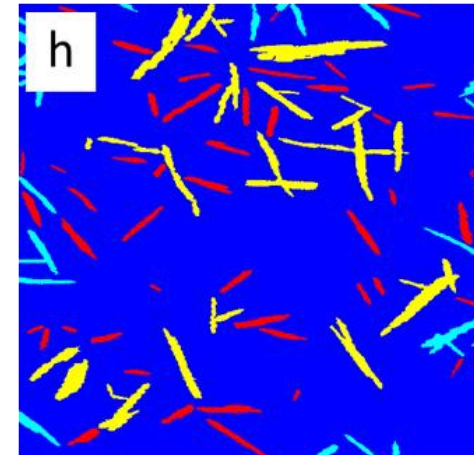
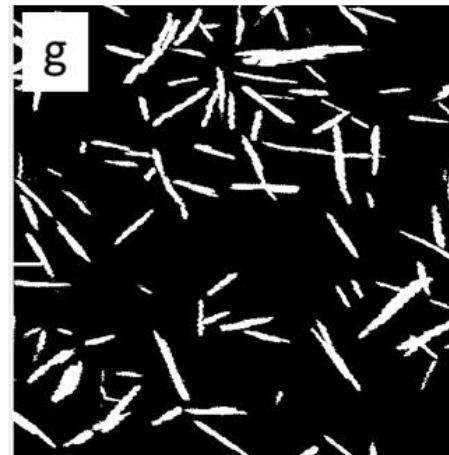
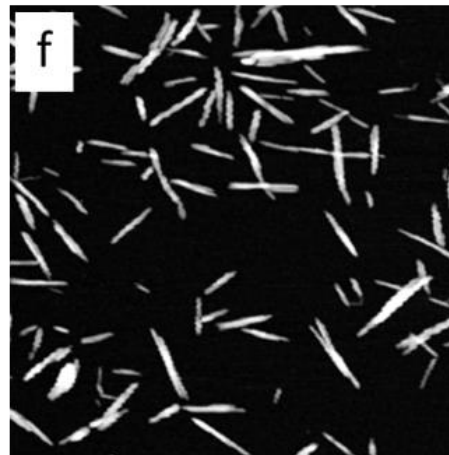
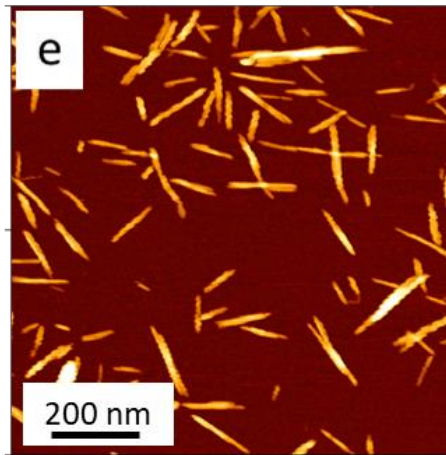
Identification

TEM



- Isolated CNCs
- Grouped CNCs
- CNCs at border

AFM



- Sharpening
- Smoothing

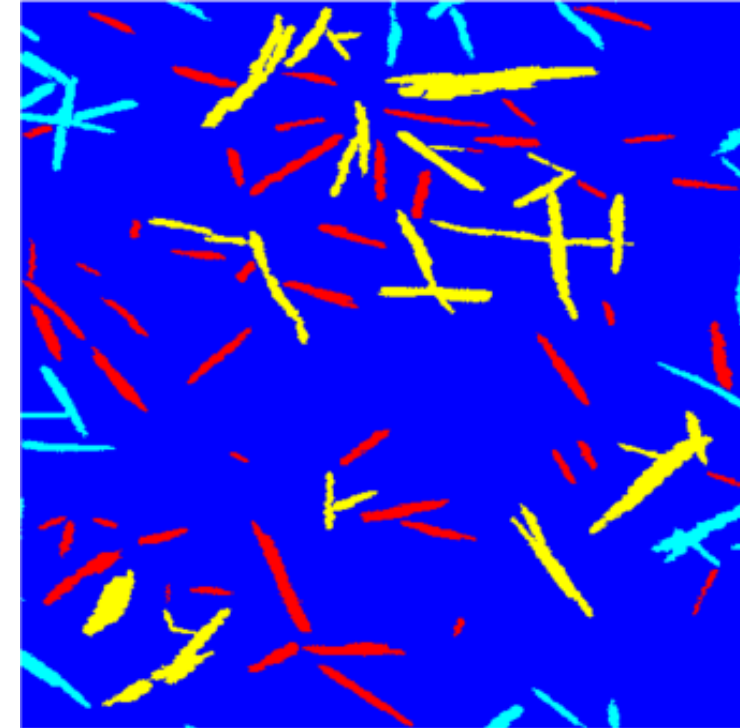
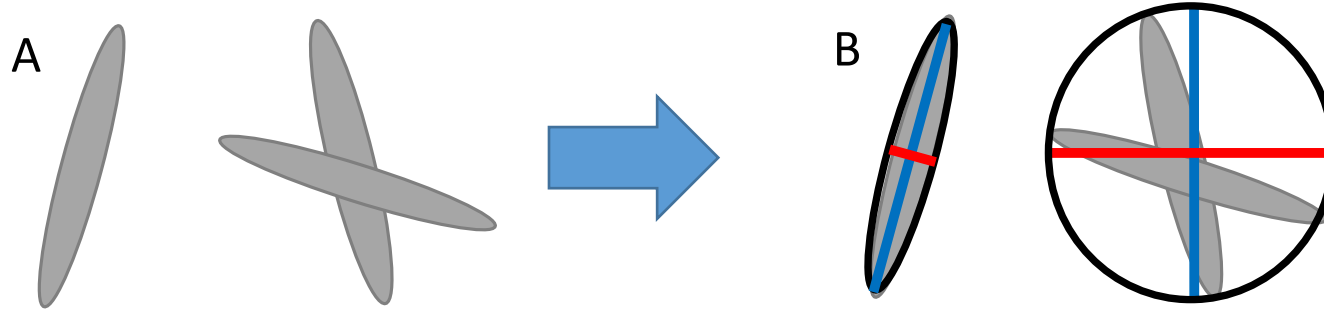
- BW image 0 or 1

- Multi-step selection

Step1: Selection via Aspect Ratio

Isolated CNC selection

- SMART encircles continuous objects
- Measure major & minor axis lengths: L & W



TEM Criteria

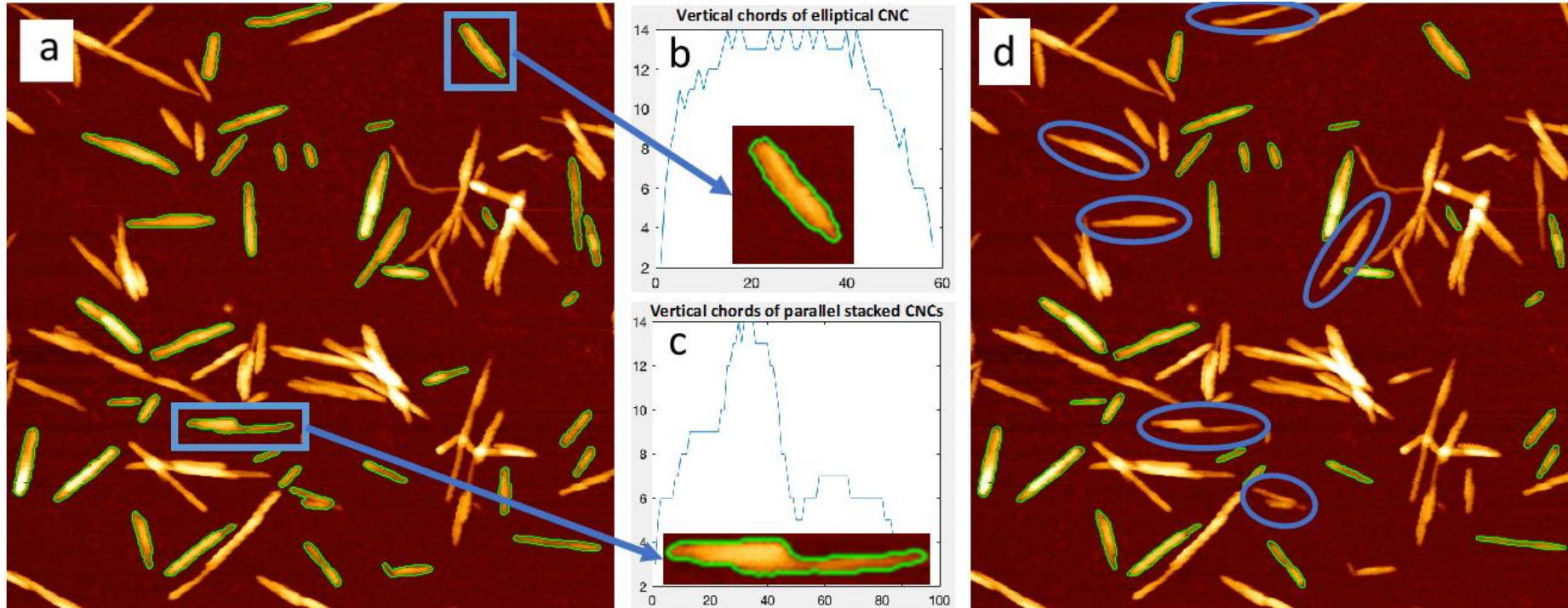
- Aspect ratio: $L/W > 2.5$
- Length: $L = 15$ to 250 nm
- Width: $W < 15$ nm

AFM Criteria

- Aspect ratio: $L/W > 2$
- Length: $L = 15$ to 300 nm
- Width: $W < 30$ nm

Step2: Removal of “Stepped” Objects – Width

AFM

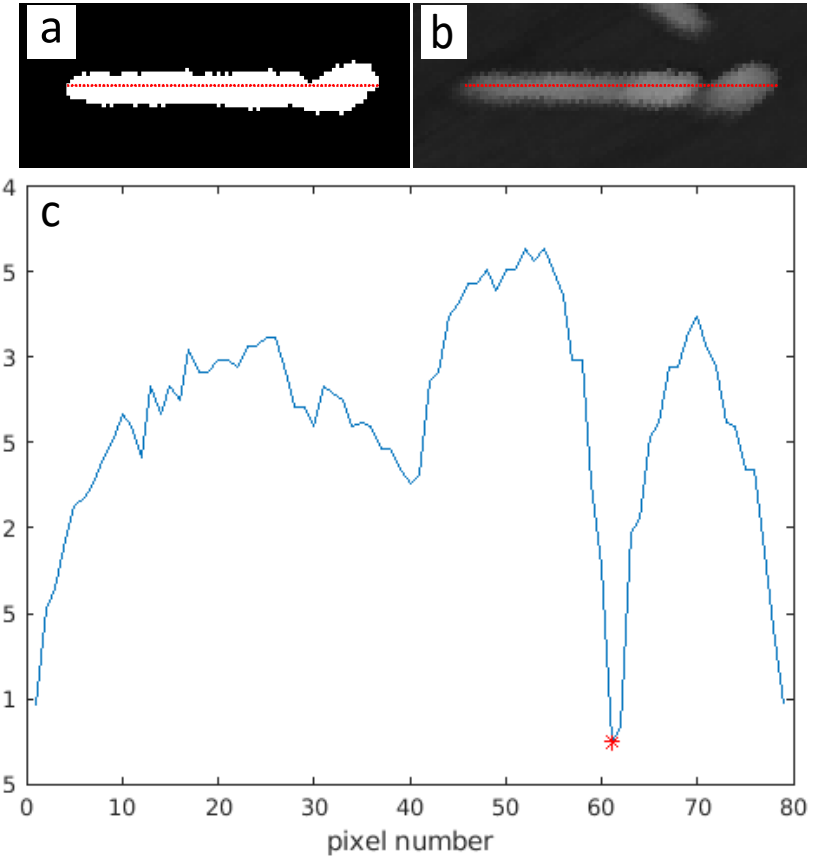
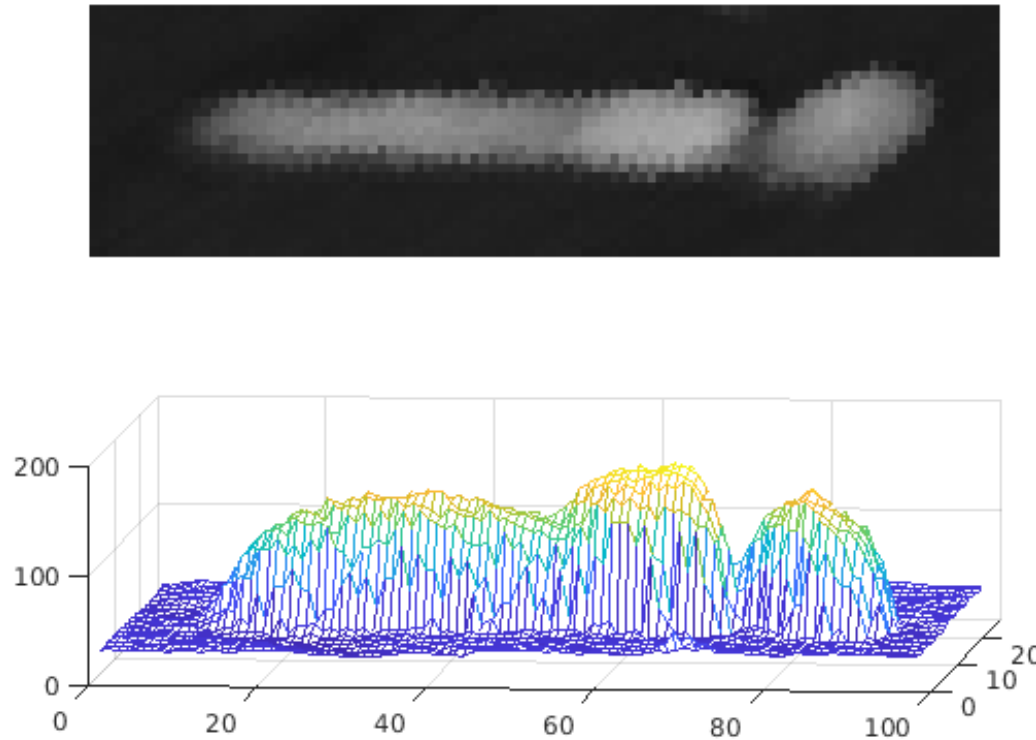


Width Stepped Approach

- AFM Images
- TEM Images

Step3: Removal of “Stepped” Objects – Height

AFM



Height Stepped Approach

- AFM Images only

Proof Testing: SMART vs Manual Measurement

Side by Side Comparison

- Commonly identified CNCs in SMART and Manual
- Measure: length, width, height
- Track each common CNC to see if any difference
- Differences only a result of the approach (SMART vs Manual)

Objective

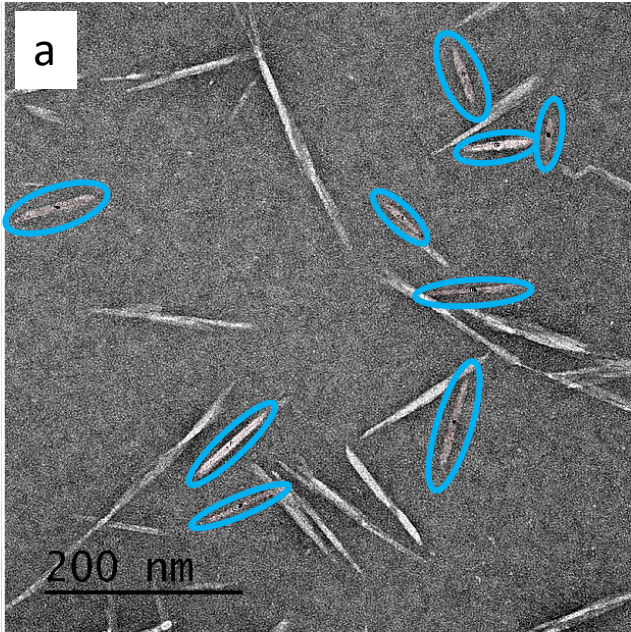
- Test if we can identify and measure ***“As Good as Human”***

Dataset

- AFM and TEM images from *“Characterization challenges for a cellulose nanocrystal reference material: dispersion and particle size distributions”* by Jakubek et al (2018)

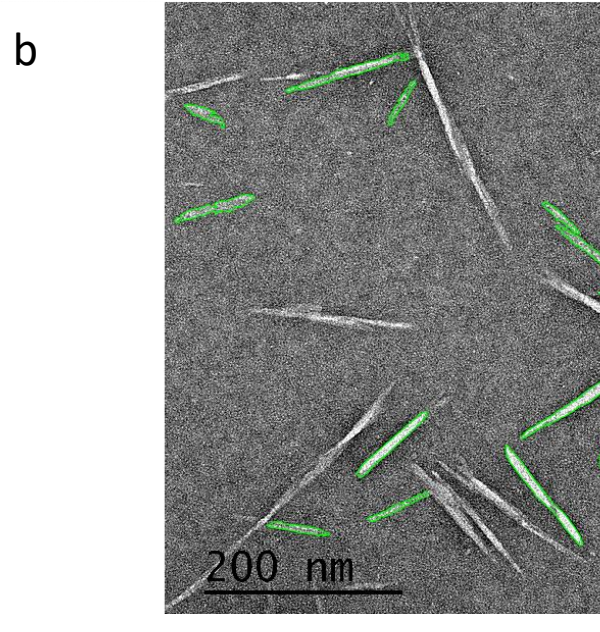
CNC Identification

Manual



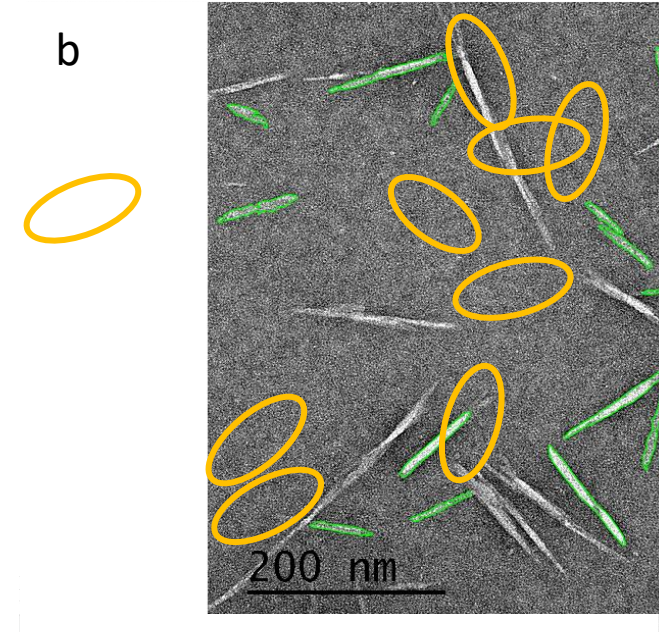
- 9 CNCs identified
- Blue ovals highlighting the selected CNCs were added by me, as it is difficult to see the manual measurements

SMART



- 14 CNCs identified
- Green outlines are SMART calculated perimeters of each identified CNC

Common CNCs



- 9 Common CNCs identified
- Orange ovals so the common identified CNCs between manual and SMART selection approaches

AFM

Dataset

- 5 AFM images
- 101 common CNCs

Mean

- Length: $\Delta = -1.8$ nm
- Height: $\Delta = 0.0$ nm

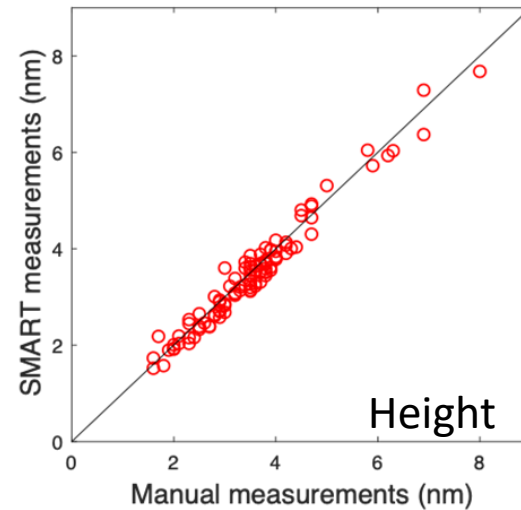
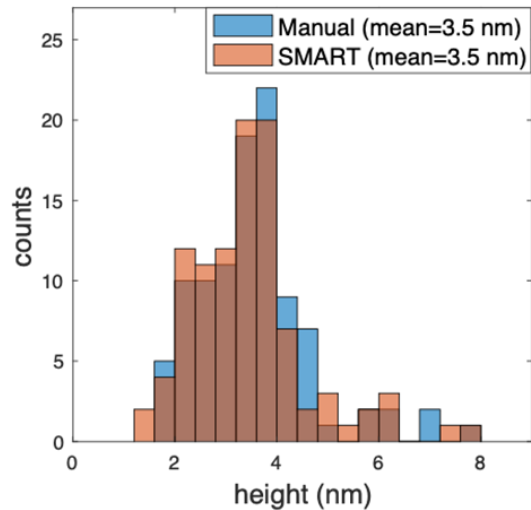
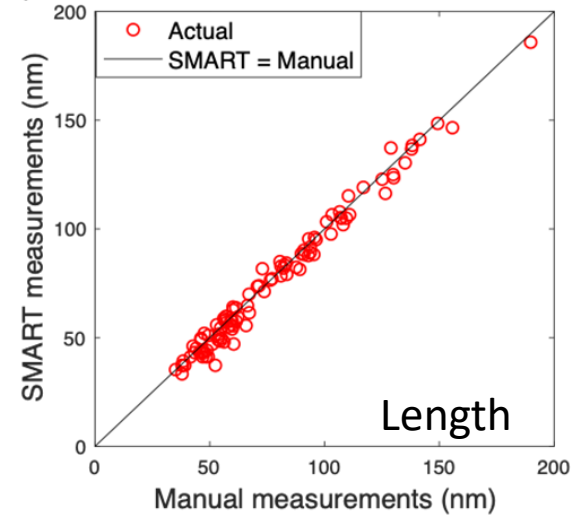
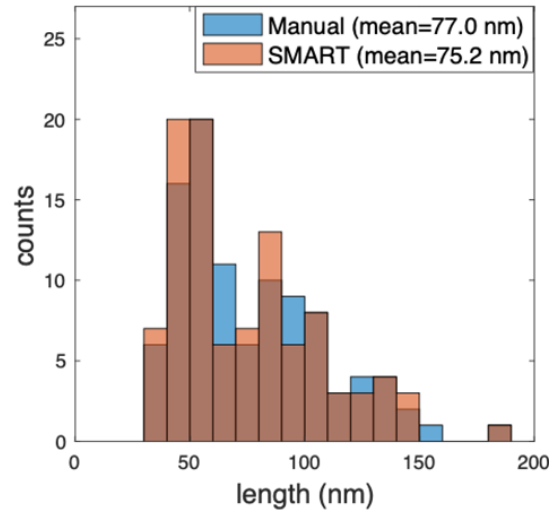
Distribution

- Length: same
- Height: same

Individual CNCs

- Length: same
- Height: same

CNC Measurement



Direct individual CNC to CNC comparison:
Points on the line indicate SMART = manual measurement

TEM

Dataset

- 15 TEM images
- 99 common CNCs

Mean

- Length: $\Delta = +2.4$ nm
- Width: $\Delta = -0.4$ nm

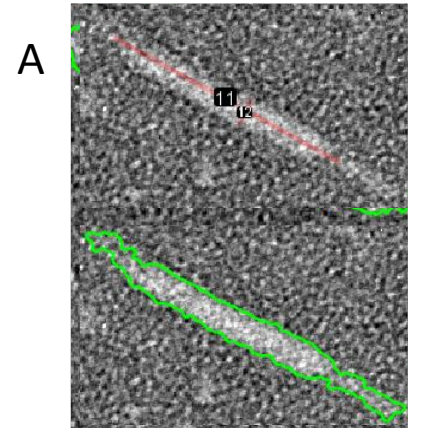
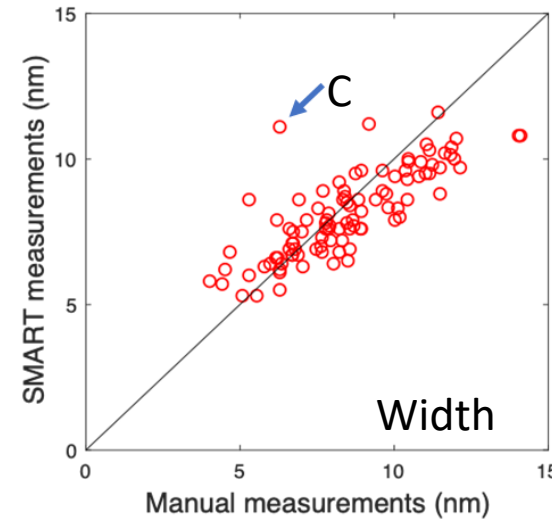
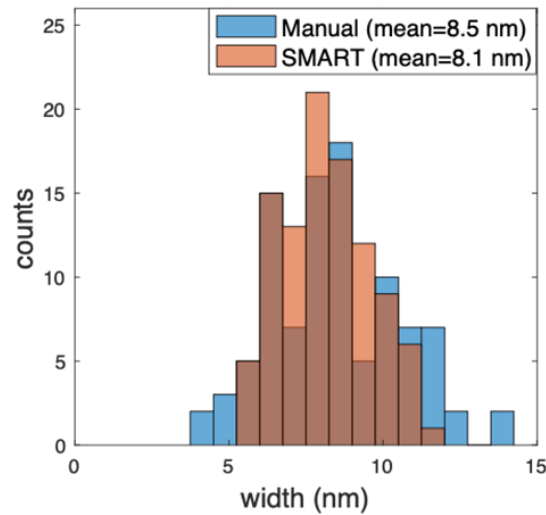
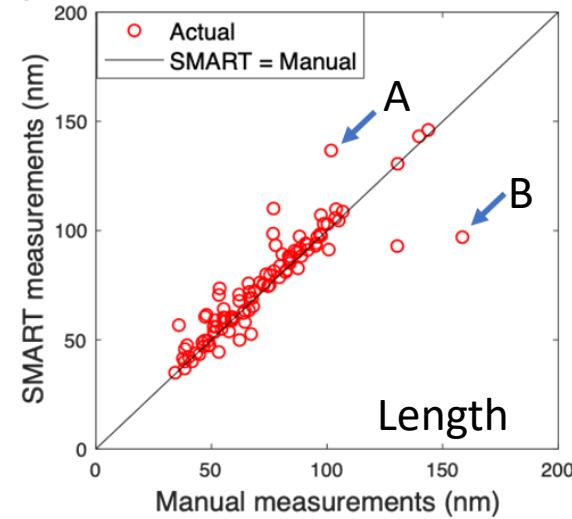
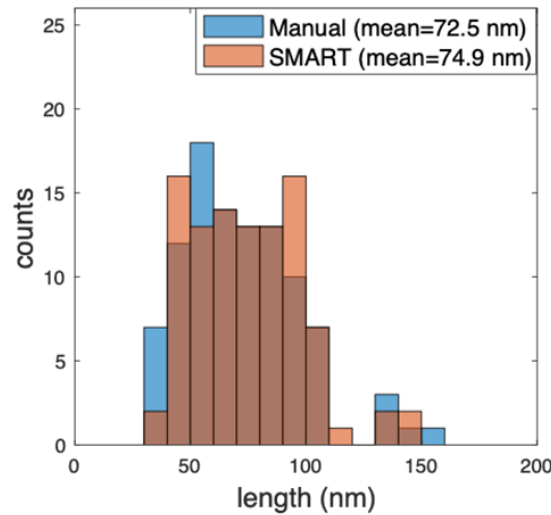
Distribution

- Length: Similar
- Width: Similar

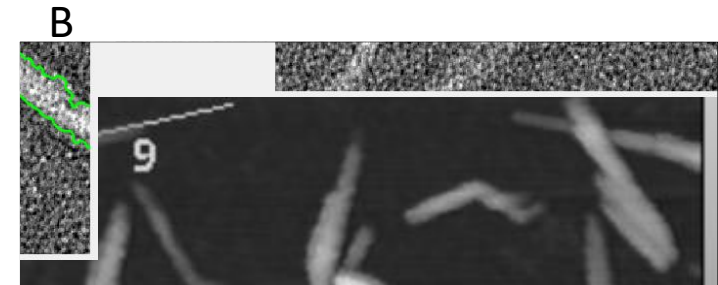
Individual CNCs

- Length: very similar
- Width: low deviation

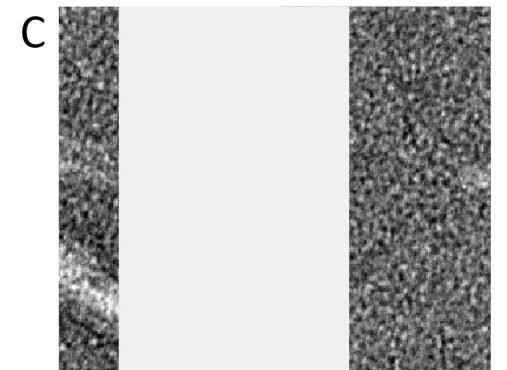
CNC Measurement



SMART is long



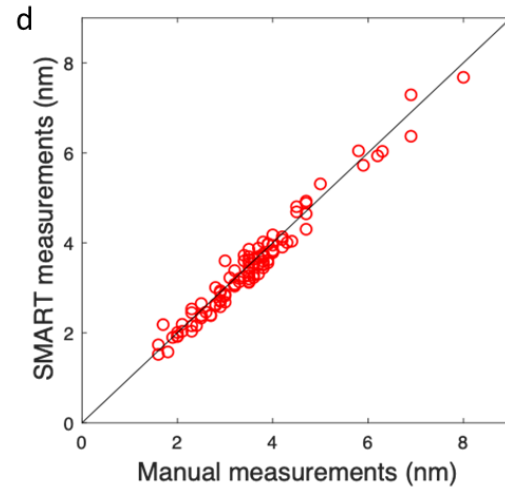
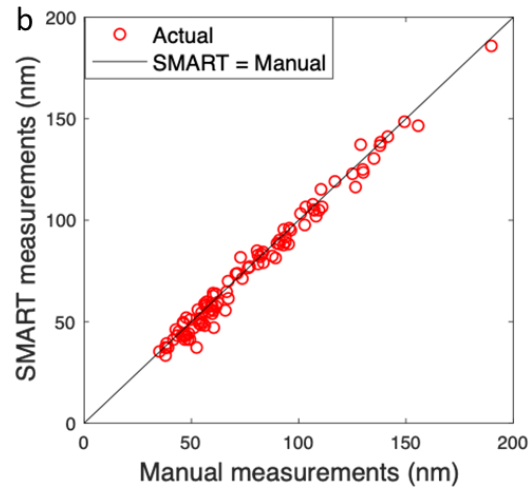
SMART is short



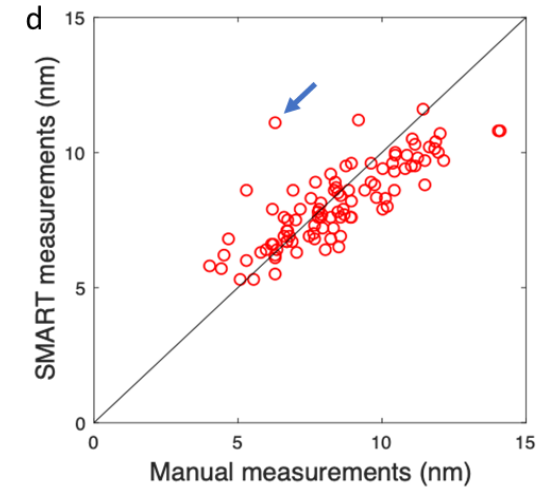
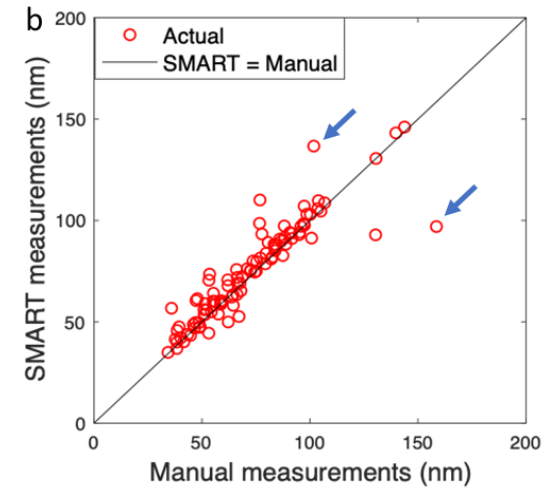
SMART is too wide

Direct individual CNC to CNC comparison:
Points on the line indicate SMART = manual measurement

AFM



TEM



Key Result

- AFM image analysis: SMART nearly identical to manual
- TEM image analysis: SMART very similar to manual

OUTLINE

- Challenges in measuring CNCs
- Introduce **SMART**
 - Development
 - Proof testing
- Semi-automated image analysis framework
- Hierarchical multi-step process of isolated CNC identification
- SMART vs manual measurements
“As good as human”
- Utilization of **SMART**
 - Comparisons to manual measurements
- Conclusion

Utilization of SMART

Comparison to manual measurements

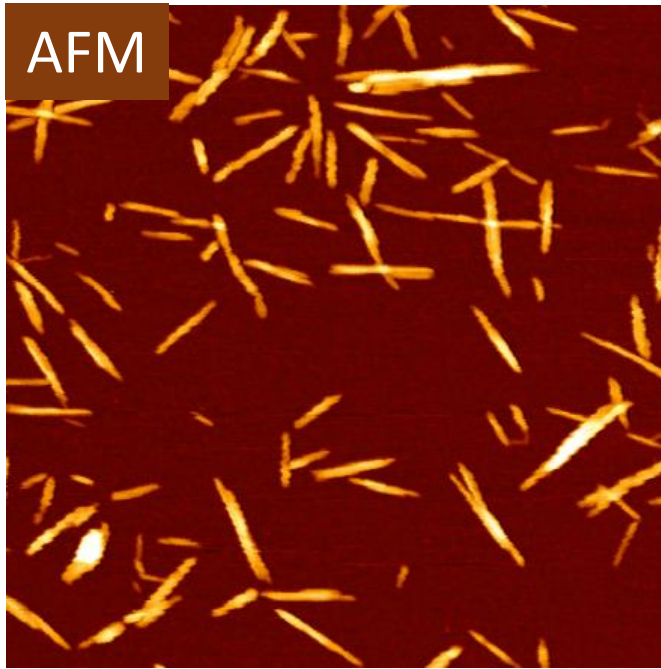
- A larger AFM and TEM dataset
 - Reference CNC material (fully characterized)
 - Trained/experienced in imaging and analysis
 - Idealized images (good contrast, well dispersed CNCs)
 - Measure: length, width, height
 - Comparing image analysis SMART vs manual

Dataset

“Characterization challenges for a cellulose nanocrystal reference material: dispersion and particle size distributions” by Jakubek et al (2018)

AFM Capability Example: Fast & Accurate

Raw Image



1 micron

Start

Finish

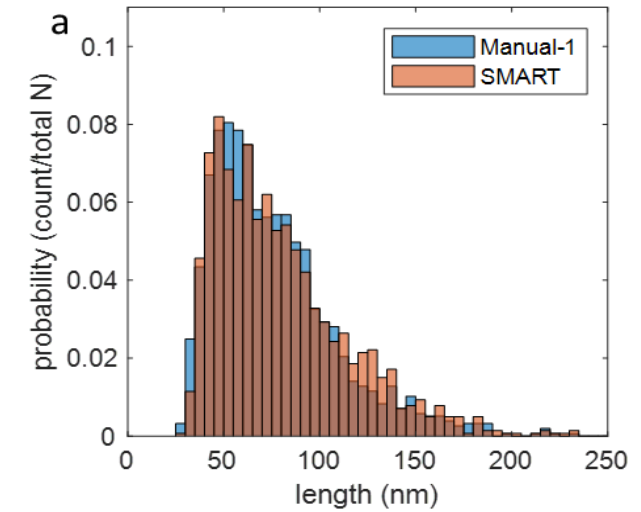
SMART:

- 66 AFM images
- 1403 CNC measured
- 7.5 mins
- 0.35 secs/CNC

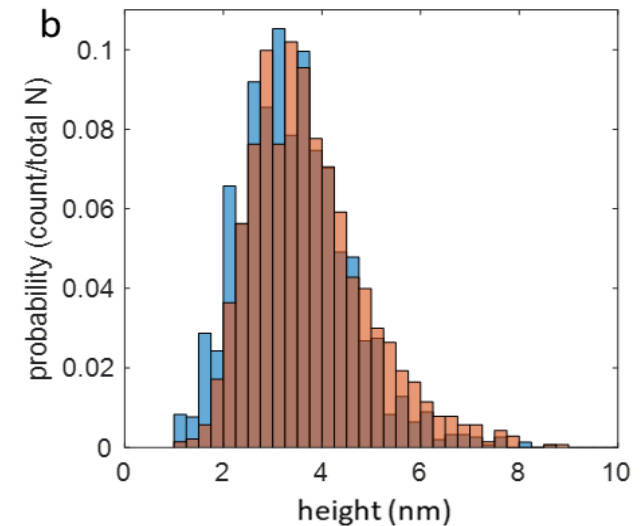
Manual:

- ~ 30 secs/CNC
- ~ 11 hrs to complete

Data & Statistics



Length



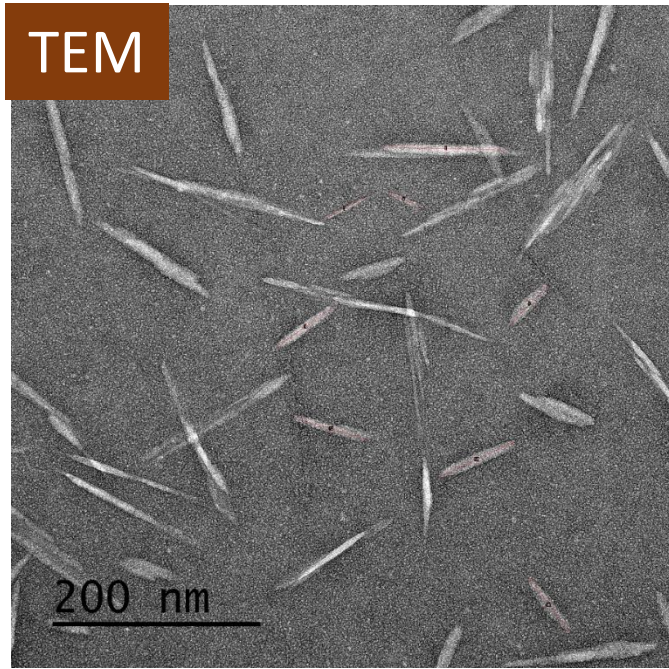
Height

Desktop Computer:

- i7 processor, 16 GB RAM, 3.7 GHz

TEM Capability Example: Fast & Accurate

Raw Image



Start

Finish



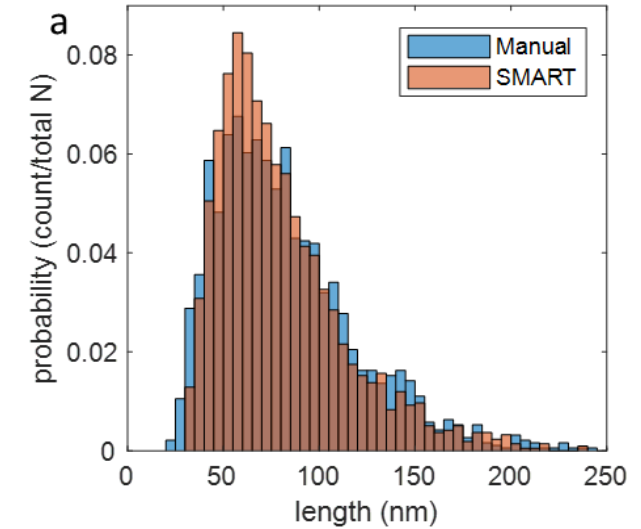
SMART:

- 434 TEM images
- 2177 CNC measured
- 43 mins
- 1.2 secs/CNC

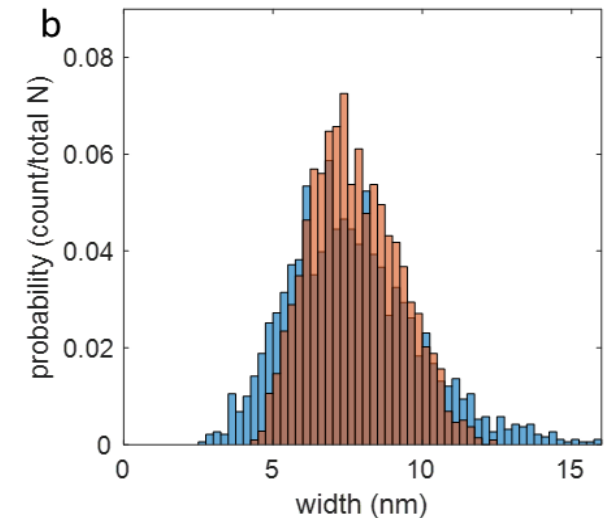
Manual:

- ~ 30 secs/CNC
- ~ 18 hrs to complete

Data & Statistics



Length

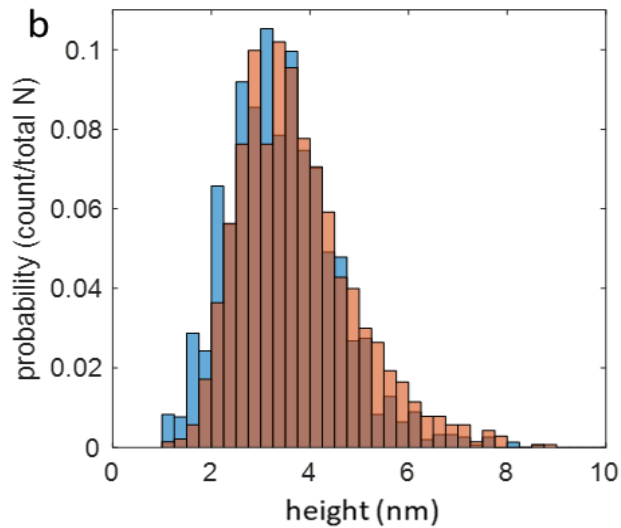
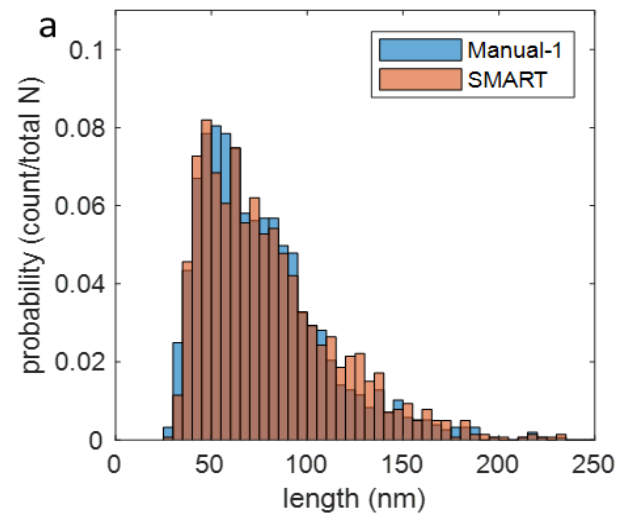


Width

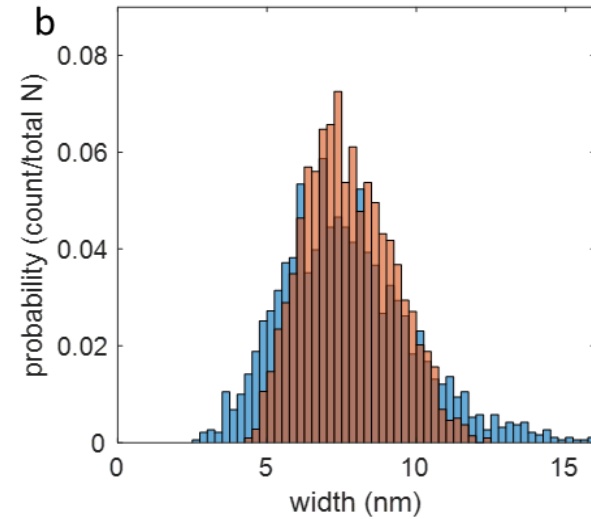
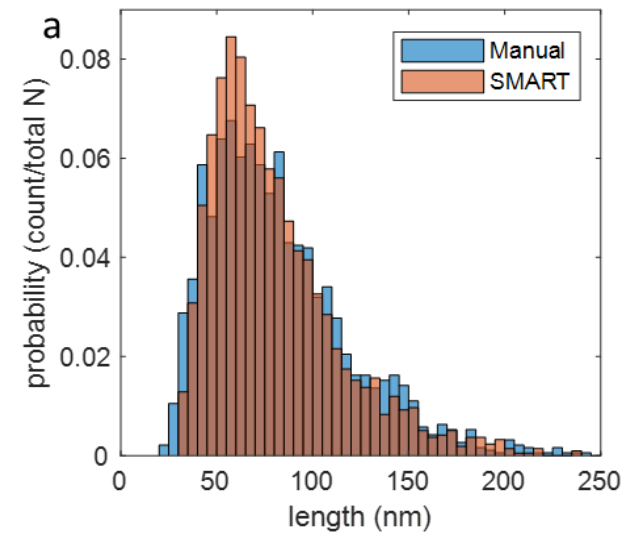
Desktop Computer:

- i7 processor, 16 GB RAM, 3.7 GHz

AFM



TEM



Key Result

- AFM and TEM image analysis: SMART is similar to manual
- SMART is much faster than manual approach

OUTLINE

- Challenges in measuring CNCs
- Introduce **SMART**
 - Development
 - Proof testing
- Utilization of **SMART**
 - Comparisons to manual measurements
- Conclusion

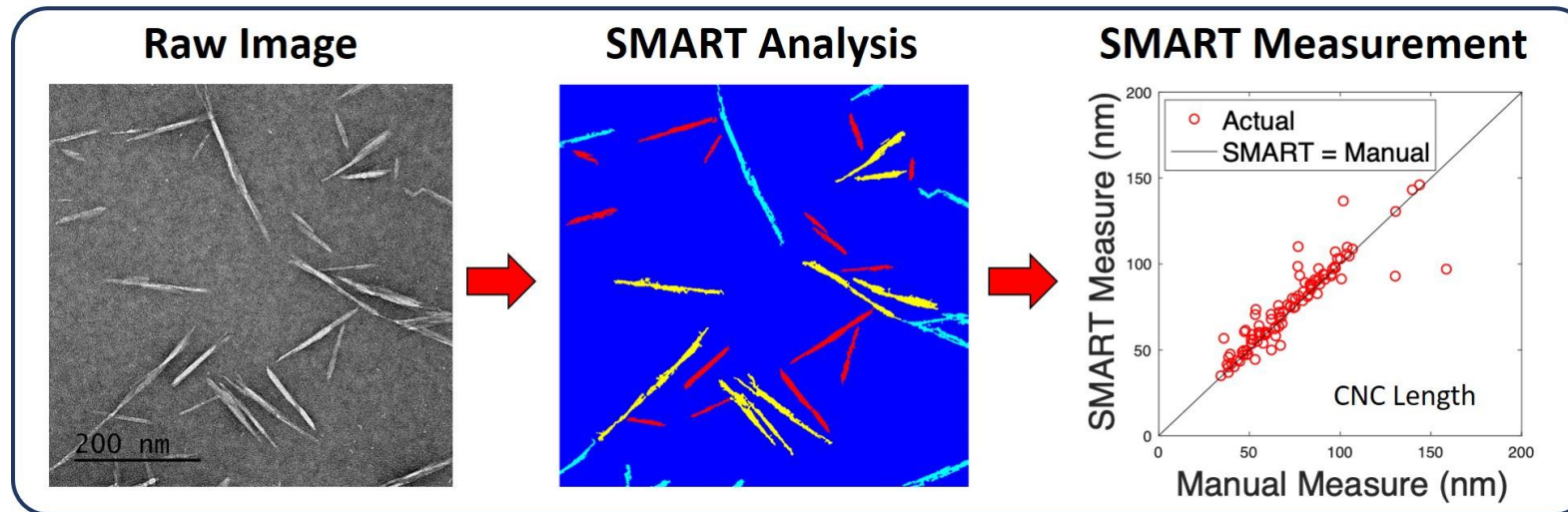
Testing SMART on large datasets

- Consistent results
- Shorter analysis times
- SMART vs manual measurements
“As good as human”

Conclusion

SMART development & utilization:

- Demonstrated utility for AFM and TEM image analysis of CNCs
- Consistent and reliable results & >25 times shorter analysis times
- As good as human
- Additional grouping information



THANK YOU...



Questions & Comments



TAPPI Nano 2021 Virtual Conference
15-16 June 2021

