



# **Extrusion Coating Manual, Fifth Edition: Table of Contents**

## **Preface**

## **Thank you**

## **Introduction**

### **Intro 1 - Introduction and History of Extrusion Coating**

Tom Bezigian, PLC Technologies Film, Sheet & Extrusion Consulting Co.

### **Intro 2 - Trends in Extrusion Laminating and Coating Equipment**

Lou Piffer, Davis-Standard LLC

### **Intro 3 - Trends in Extrusion Coating Materials**

Thomas J. Dunn, Flexpacknology LLC

## **Chapter 1 – Extrusion Equipment**

### **Section 1 - The Extruder**

Lou Piffer, Davis-Standard LLC

### **Section 2 - Feed Screw Design for Extrusion Coating**

Andrew W. Christie, SAM North America LLC

Beth M. Warren, Optex Process Solutions, Inc.

### **Section 3 – Feedback Technology**

Christine Ronaghan, Cloeren Incorporated

### **Section 4 – Extrusion Coating Dies**

Sam Iuliano, Nordson EDI

### **Section 5 – Resin Blending Systems**

Carl Gillig, Syncro USA, LLC

### **Section 6 – Resin Conveying Systems**

Carl Gillig, Syncro USA, LLC

## **CHAPTER 2 – Web Handling and Treating Equipment**

### **Section 1 – The Basics of Web Handling**

Ron Lynch, RJLynch and Associates, LLC

### **Section 2 - Winding**

David R. Roisum, Finishing Technologies, Inc.

R. Duane Smith, Davis-Standard LLC

### **Section -3 - Continuous Unwinding and Splicing Technology and Equipment**

R. Duane Smith, Davis-Standard LLC

### **Section 4 - Corona Surface Treatment**

Tom Gilbertson and Mark Plantier, Enercon Industries Corporation

### **Section 5 - Ozone Surface Treatment**

Tom Gilbertson and Mark Plantier, Enercon Industries Corporation

### **Section 6 - Plasma Surface Treating**

Rory Wolf, ITW Pillar Technologies

### **Section 7 – Flame Plasma Surface Treatment**

Joseph DiGiacomo, Flynn Burner Corporation

### **Section 8 - Drive Systems for Web Handling**

Clarence Klassen, KlassENgineering Inc.

### **Section 9 - Slitting Technology and Equipment**

Dave Rumson, Slitting Consultant and Educator

## **Chapter 3 – Process Variables and Controls**

### **Section 1 - General Processing Guidelines for Extrusion Laminating and Coating**

Tom Bezigian, PLC Technologies Film, Sheet & Extrusion Consulting Co.

### **Section 2 - Accurate Melt Temperature Measurement**

Andrew W. Christie, SAM North America LLC

Beth M. Warren, Optex Process Solutions, Inc.

### **Section 3 – Adhesion in Extrusion Laminating and Coating**

Barry A. Morris, E.I. du Pont de Nemours & Company, Performance Materials

#### **Section 4 - Fundamentals of Coextrusion and Layer Multiplication**

Thomas Bezigian, PLC Technologies Film, Sheet & Consulting Services

#### **Section 5 - Weight - Thickness Measurement and Control for Extrusion Coating**

Hector Marchand, NDC Technologies

#### **Section 6 - Extrusion Process Variables – Display and Control**

Andre Ico, Davis-Standard LLC, Circonix Technologies Division

### **CHAPTER 4 – Materials: Substrates and Extrudates**

#### **Section 1 – Coated Paper and Paperboard Substrates**

Donato Ventresca and Gregory W. Welsch, Trinseo LLC

#### **Section 2 - Primary Film Substrates**

Doug Dodrill, Rollprint Packaging Products, Inc.

#### **Section 3 –Aluminum Foil Substrates**

Guenter H.Schubert, Hydro Aluminum Rolled Products GmbH

#### **Section 4 – Sealants and Sealing in Flexible Packaging**

Mustafa Bilgen, The Dow Chemical Company

#### **Section 5 – Polyethylene Resins for Extrusion Laminating and Coating**

Gary D. Jerdee, Chevron Chemical

#### **Section 6 – Single-Site and Metallocene Polymers and Copolymers for Extrusion Laminating and Coating**

Jim Cooper, The Dow Chemical Company

#### **Section 7 -Linear Low-Density and High-Density Polyethylene Resins for Extrusion Coating**

Rajen M. Patel, The Dow Chemical Company

#### **Section 8: – Polypropylene Resins for Extrusion Coating**

Jamie Glover, Flint Hills Resources

#### **Section 9 - Ethylene Vinyl Acetate Resins for Extrusion Coating**

Gary D. Cheney, Equistar Chemicals, LP

Revised by: Scott Weber, Celanese International

#### **Section 10 – Ethylene Acrylate Copolymers for Extrusion Coating**

Michael G. Baker, Westlake Chemical Corporation

### **Section 11 – Acid Copolymers for Extrusion Laminating and Coating**

Original author: John D. Vansant (retired), E.I. du Pont de Nemours & Company, Packaging & Industrial Polymers  
Updates by: Scott B. Marks, Barry A. Morris, E.I. du Pont de Nemours & Company, Performance Materials

### **Section 12 - Ionomer Resins for Extrusion Coating**

Original author: John D. Vansant (retired), E.I. du Pont de Nemours & Company, Packaging & Industrial Polymers  
Updates by: Scott B. Marks, Barry A. Morris, E.I. du Pont de Nemours & Company, Performance Materials

### **Section 13 - Extrudable Adhesive Resins for Coextrusion Laminating and Coating**

I-Hwa Lee and Barry A. Morris, E.I. du Pont de Nemours & Company, Performance Materials

### **Section 14 – Polyester Resins for Extrusion Coating**

Bruce Foster, PolyKnows LLC

### **Section 15 - Ethylene Vinyl Alcohol (EVOH) Resins for Coextrusion Laminating and Coating**

Ronald H. Foster, EVAL Company of America

### **Section 16 - Biopolymers and Sustainability in Extrusion Coating**

Bruce Foster, PolyKnows LLC

### **Section 17 - Polymer Melt Rheology for Extrusion Coating**

Olivier Catherine, Cloeren Incorporated

### **Section 18 - Chemical Primers for Extrusion Coating**

David J. Bentley Jr., RBS Technologies, Inc.  
Fred M. Singer, Mica Corporation

## **Chapter 5 - Structure Development, Nomenclature and Testing**

### **Section 1 - Introduction to Structures**

Scott B. Marks and Barry A. Morris, E.I. du Pont de Nemours & Company, Performance Materials

### **Section 2 - Critical Requirements for Structures**

Thomas J. Dunn, Flexpacknology LLC

### **Section 3 – Quality Control (QC) and Physical Testing**

Thomas J. Dunn, Flexpacknology LLC

### **Section 4 - Structure Writing and Nomenclature**

Scott B. Marks, E.I. du Pont de Nemours & Company, Performance Materials

## **Chapter 6 – Troubleshooting and Maintenance**

### **Section 1 - Introduction to Troubleshooting Extrusion Coating**

Jim Cooper, The Dow Chemical Company

### **Section 2 - Advanced Extrusion Laminating and Coating Troubleshooting Guide**

Andrew W. Christie, SAM North America LLC

Beth M. Warren, Optex Process Solutions, Inc.

### **Section 3a - General Troubleshooting Template for Extrusion Laminating and Coating**

Jim Cooper, The Dow Chemical Company

### **Section 3b - Production Floor Reaction Plans for Extrusion Laminating and Coating**

Warren Durling, The Clorox Company

### **Section 4 - Predictive and Preventive Maintenance**

Thomas J. Dunn, Flexpacknology LLC

### **Section 5 - Extrudable Polymers: Purging and Resin Transitions**

Scott B. Marks and Barry A. Morris, E.I. du Pont de Nemours & Company, Performance Materials

John D. Vansant (retired), E.I. du Pont de Nemours & Company, Packaging & Industrial Polymers

## **Keywords**

## **Index**

## **Section Editors Biographies**

## **Editors' and Authors' Contact Information**