

Table of Contents

Purpose and Disclaimer v

Acknowledgements vii

Chapter 1: Introduction to Yankee Dryer and Tissue Making	1
Historical Background	1
Yankee Dryer Definition	2
Corporate Yankee Dryer Safety System	9
Safety Management System Key Roles	9
Safety Monitoring	11
Yankee Dryer Audit	12
Risk-Based Safety Management	12
Chapter 2: Engineering and Design Guidelines	13
Documentation and Records	13
Maximum Allowable Working Pressure	15
Head Insulation	16
Sensitive Designs	18
Interlocks	21
Chapter 3: Inspection Guidelines	25
Inspection Guideline Principles	25
Inspection Practices	26
Nondestructive Examinations	29
Routine Periodic Inspections	38
Statutory Inspections	49
Nonroutine Inspections	50
Fitness-for-Service Inspections	51
Inspection Monitoring	54
Chapter 4: Operating and Reliability Guidelines	59
Operating Limitations	59
Warmup	60
Cooldown	64
Protective Devices	65
Dryer Protection from Water Stream and Sprays	66
Derating	66
Boiler Water Chemistry	68

Chapter 5: Maintenance and Repair Guidelines 73

- Repairs and Alterations 73
- Shell Surface Defect Repair 73
- Stress Corrosion and Cracking 73
- Leakage Repairs 74
- Structural Bolt Tensioning 76
- Steam Safety Relief Valves 76

Chapter 6: Personnel Protection. 79

- Dryer Entry and Rescue 79
- Storage 79

Index 81