

## Young's Modulus of Cellulose Fibrils Measured Using Atomic Force Microscopy

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# Composites and nanocomposites

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- The Boeing airplane 787 Dreamliner is a milestone for advanced carbon fiber composites that make up over 50 percent of the materials of the airplane.



# Composites and nanocomposites

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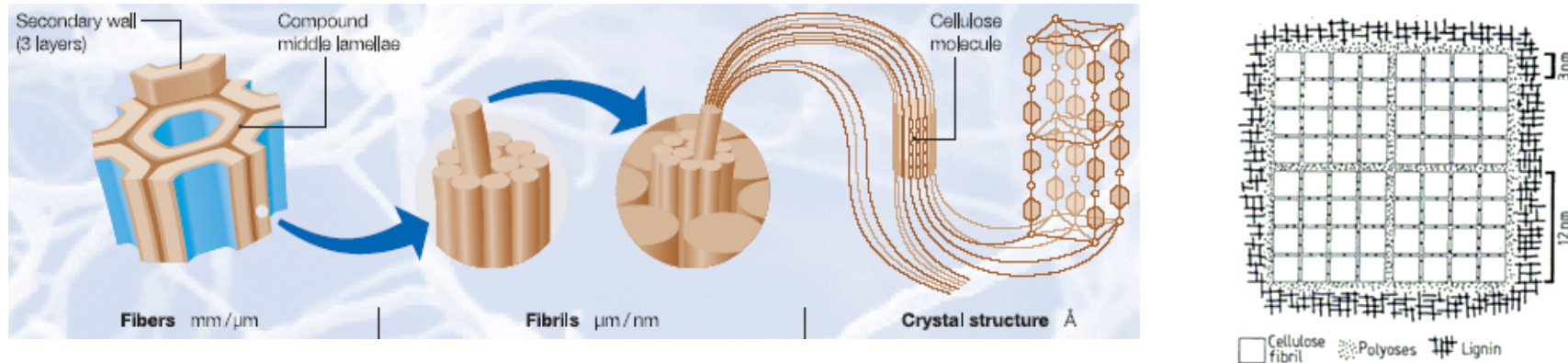
To design fiber reinforced polymer composites, we need to know

- ❑ Matrix
- ❑ Fiber
- ❑ Interphase





# Cellulose fibrils and nanocrystal

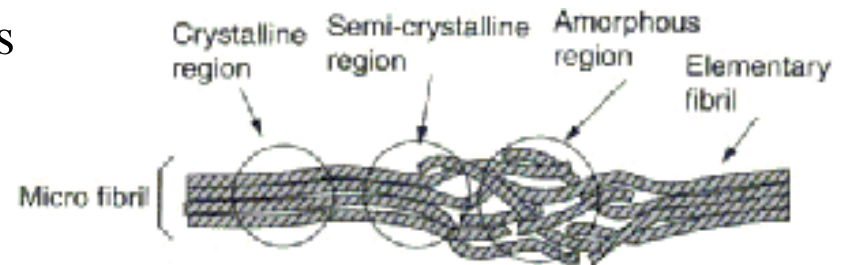


**Fiber:** One of the thin thread-like parts that from many plant growths,  $\mu\text{m}$ -mm;

**Fibril:** A small, slender parts of fibers, bundles of microfibrils, nm- $\mu\text{m}$ ;

**Microfibril:** Cellulose molecule bundles surrounded with hemicellulose.

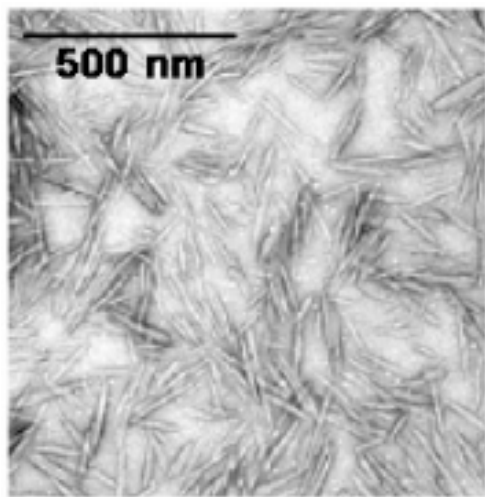
**Elementary microfibril:** smallest fibril or unit in cell wall, 3-5 nm diameter for wood, also called nanocrystal or whisker.



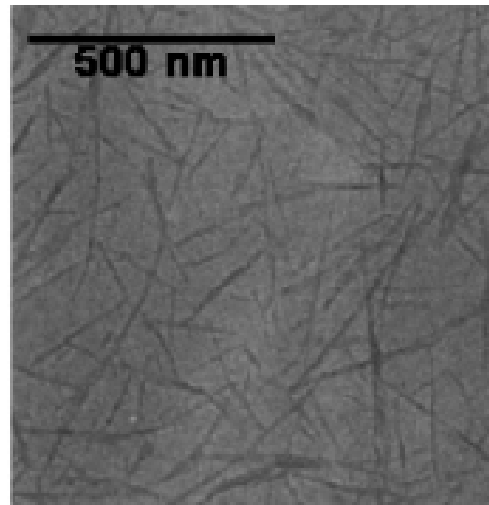
# Cellulose fibrils and nanocrystal

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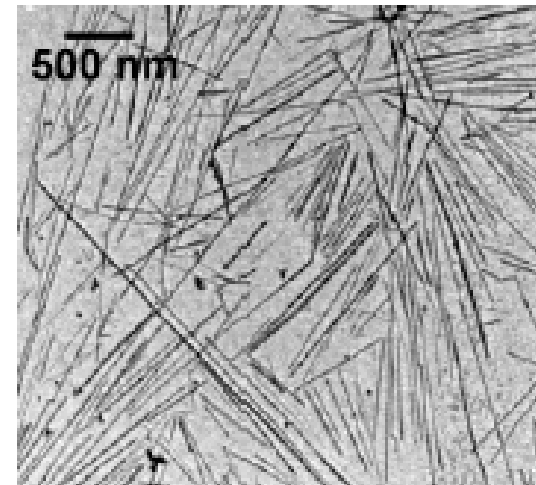
**Chemical treatments:** acid hydrolysis to remove the amorphous regions, obtain nanocrystal or whisker.



(a)



(b)



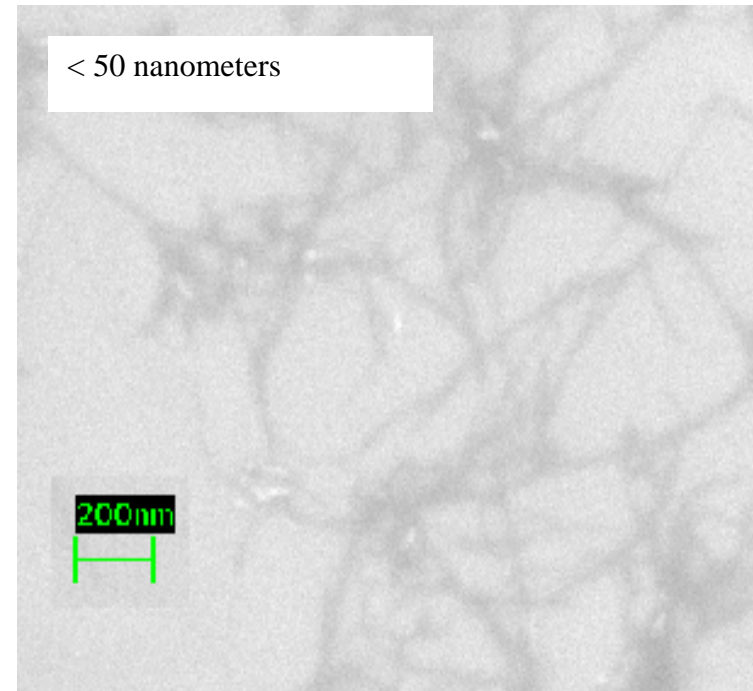
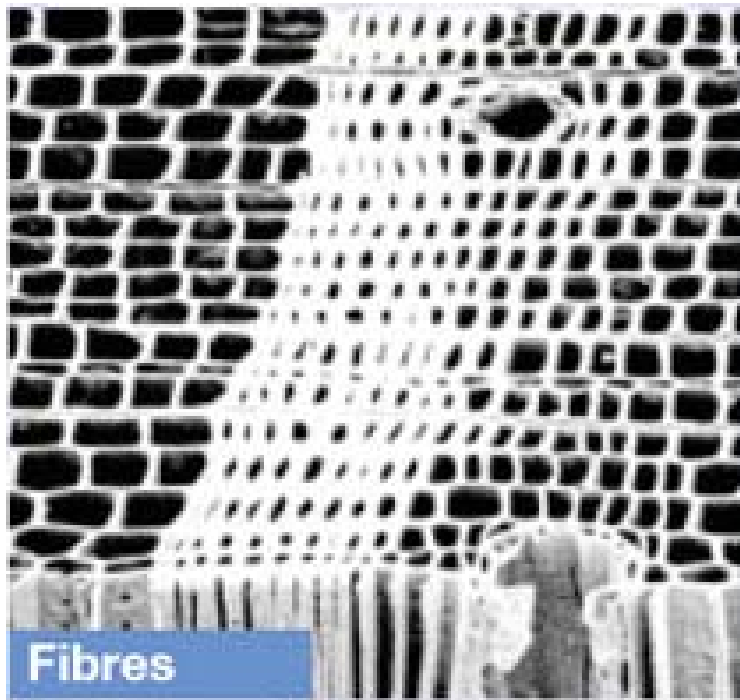
(c)

Transmission electron micrograph from a dilute suspension of hydrolyzed (a) cotton, (b) sugar-beet pulp and (c) tunicin.

# Cellulose fibrils and nanocrystal

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**Mechanical treatment:** high pressure homogenizer, grinder treatment, fibrils in nano and micro scales.



# Cellulose based nanocomposites

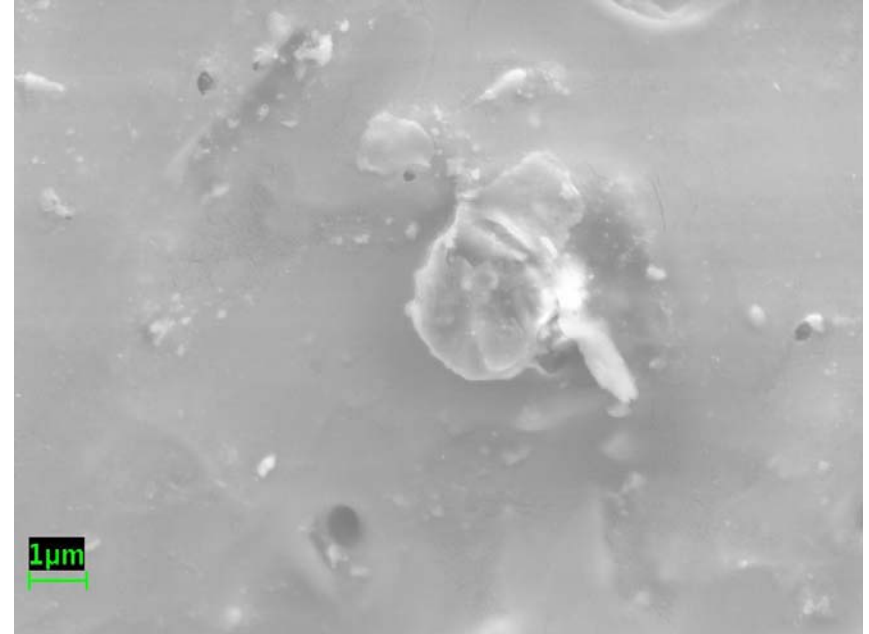
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- **Fibers:**

- Cellulose whisker
- Bacterial cellulose
- Cellulose microfibrils
- Microfibrillated cellulose

- **Matrix:**

- Polypropylene (PP)
- PE
- Poly(lactic acid) (PLA)
- Polyvinyl alcohol (PVA)



# Objectives

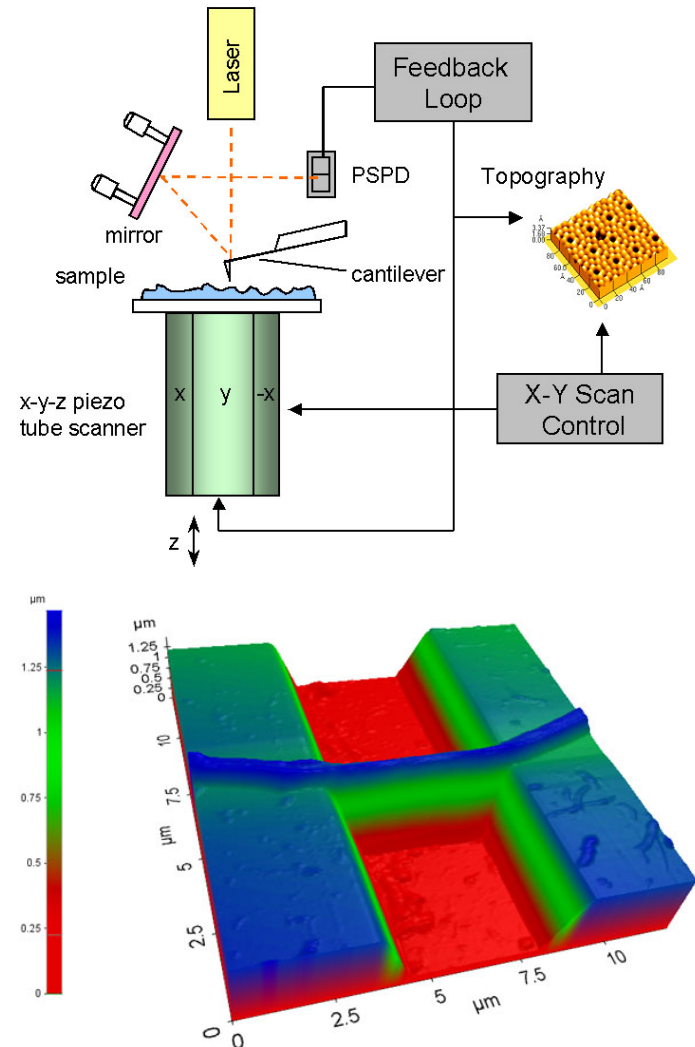
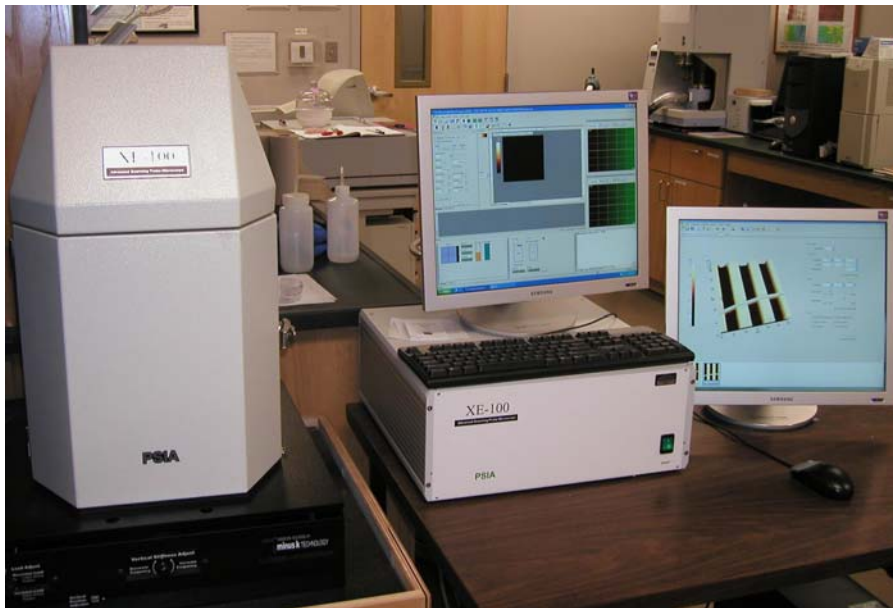
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- **Conduct the nano-scale three-point bending testing to measure elastic moduli of individual cellulose fibril**
- **Study some factor that may affect the determination of bending deflections**

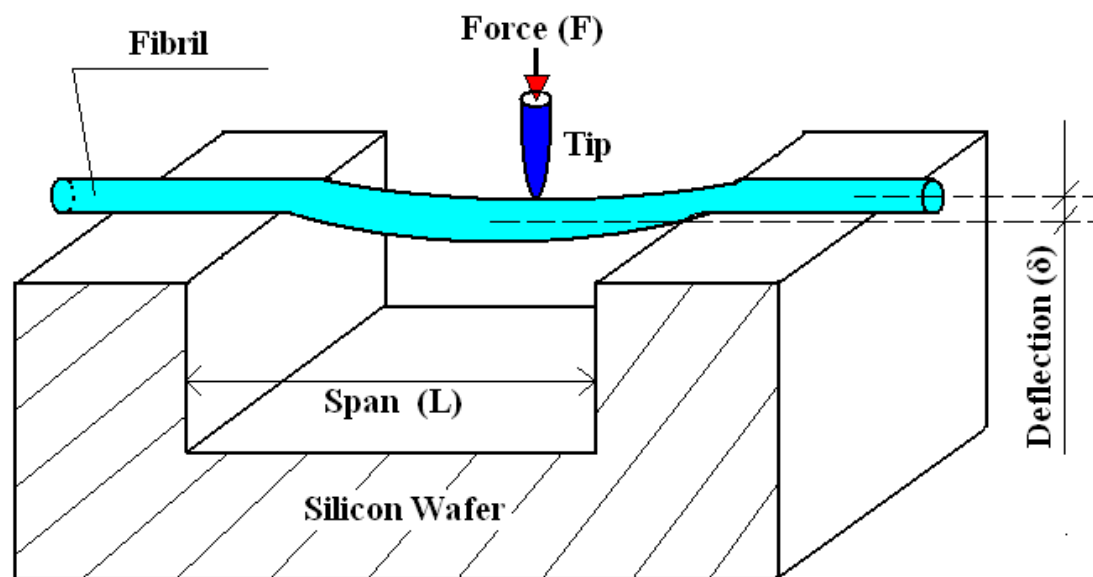


# Materials and Method

## Nano-scale three-point bending in AFM.

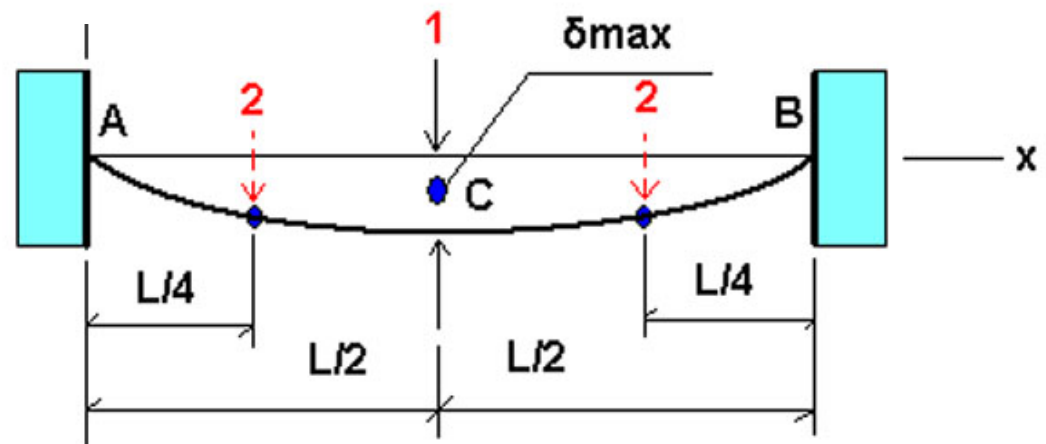


# Nano-Scale Three-Point Bending Test in AFM

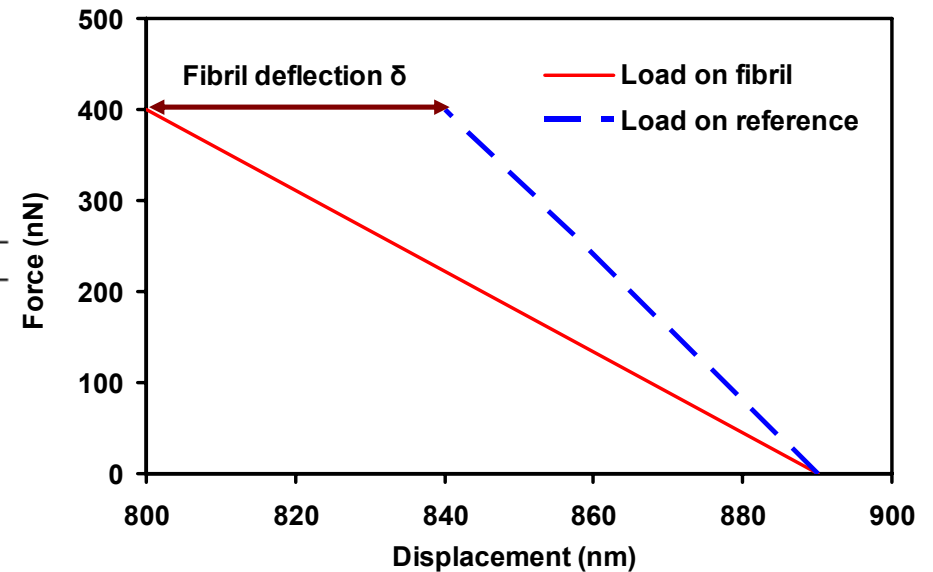
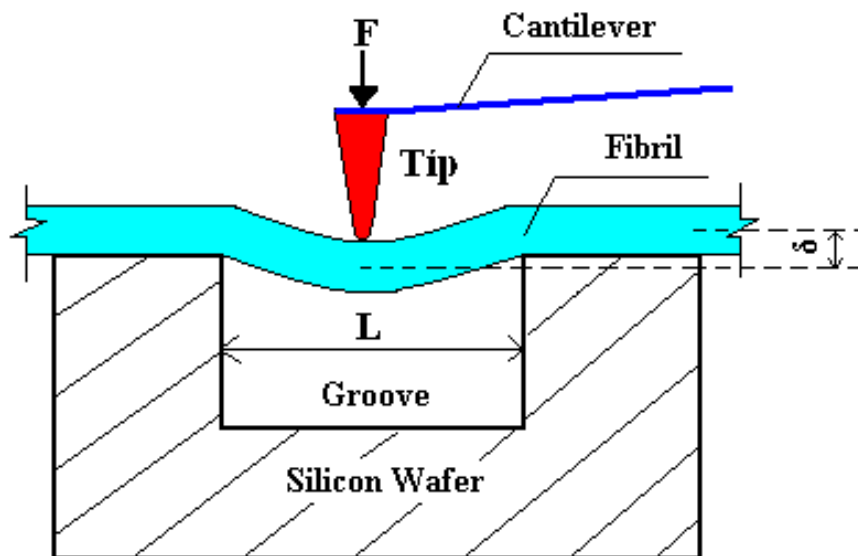


$$E = \frac{FL^3}{192\delta I^3}$$

where  $F$  is the maximum force,  $L$  is the span length,  $\delta$  is the deflection at the center, and  $I$  is the second moment of area of the beam diameter.

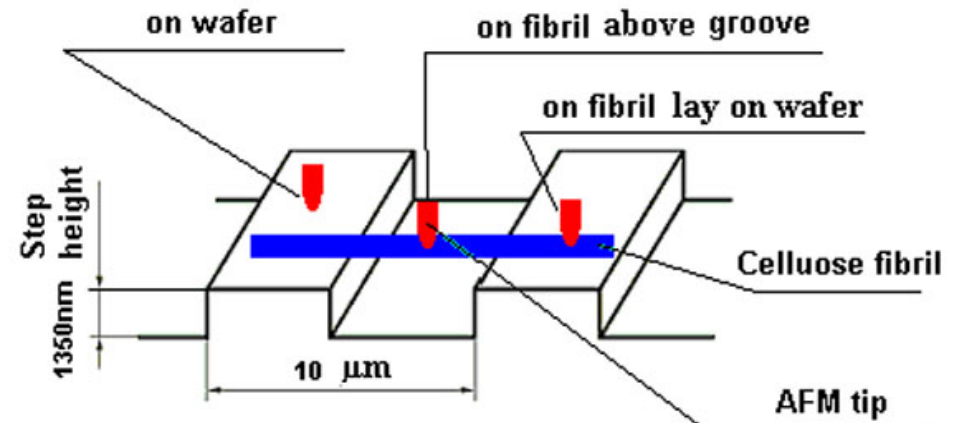


# Fibril Deflection Determination



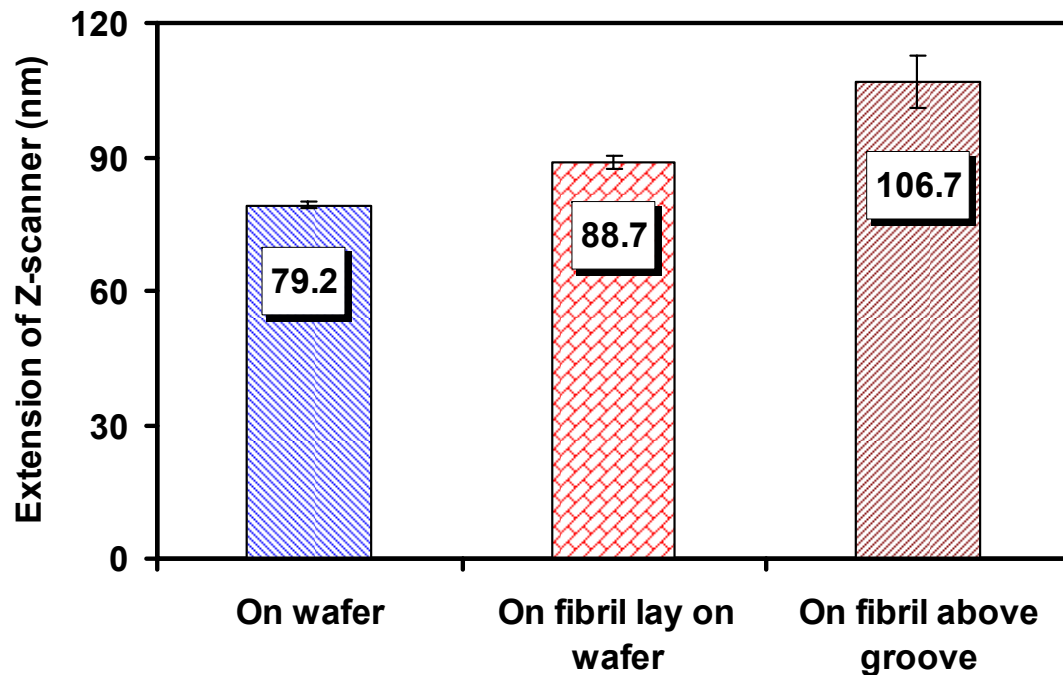
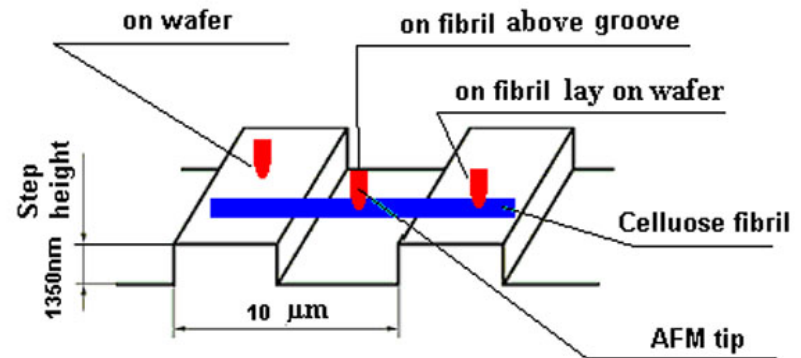
Many factors affect the determination of deflection  $\delta$ .

**Reference:** on wafer, on fibril above wafer, or clean wafer



# Fibril deflection determination

To determine  $\delta$ ,  
Reference: on wafer, on  
fibril lay on wafer

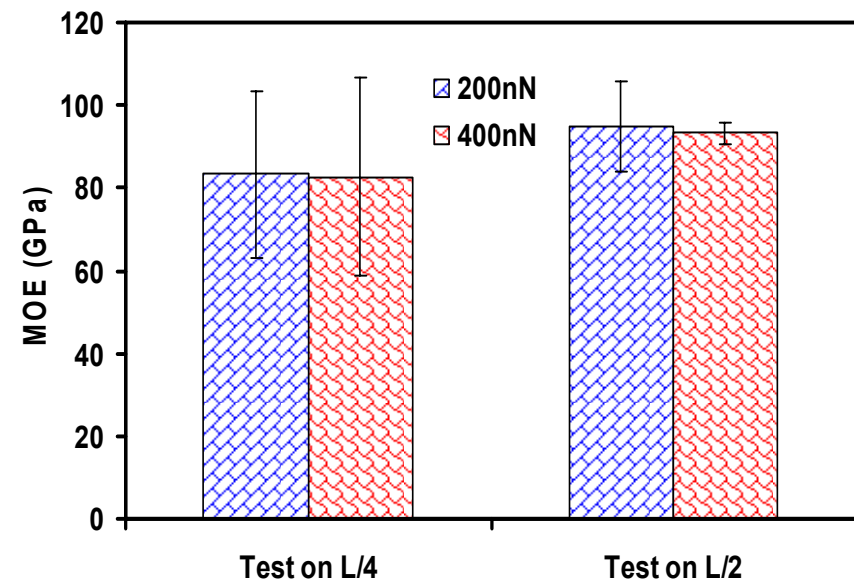
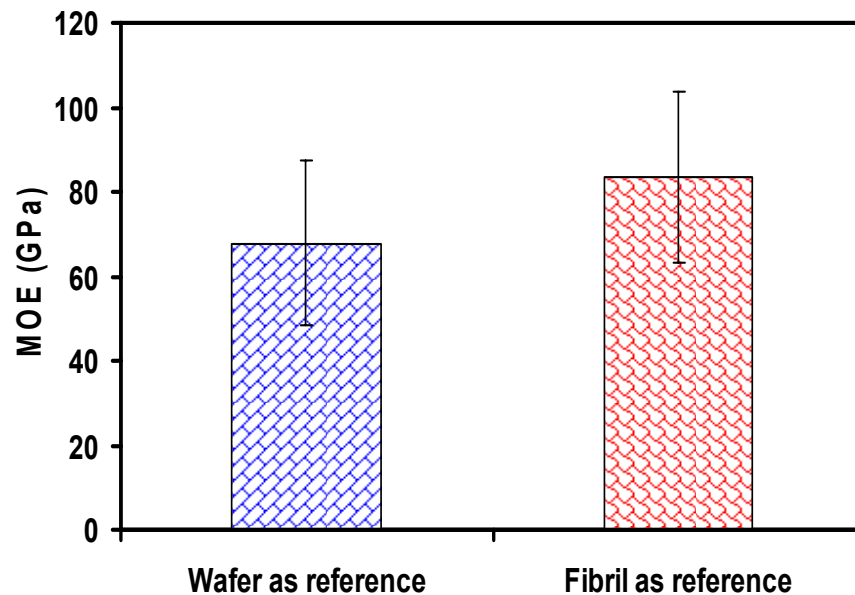
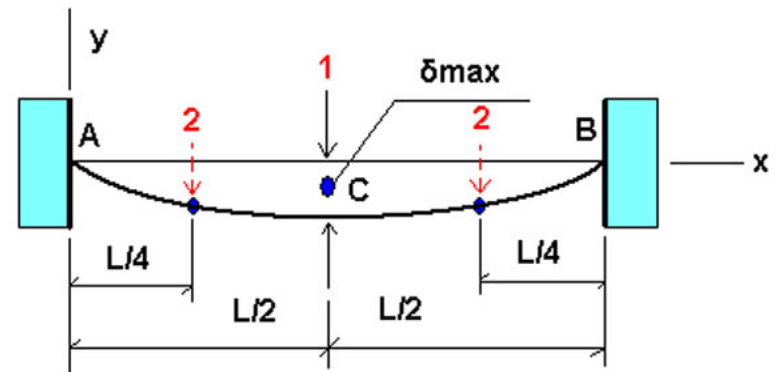


Cantilever spring  
constant: 2.3 N/m,  
max force: 400 nN

# Elastic modulus determination

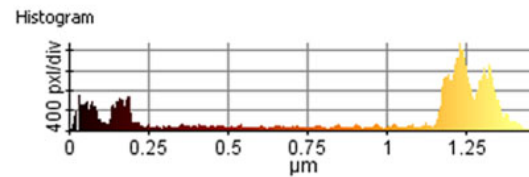
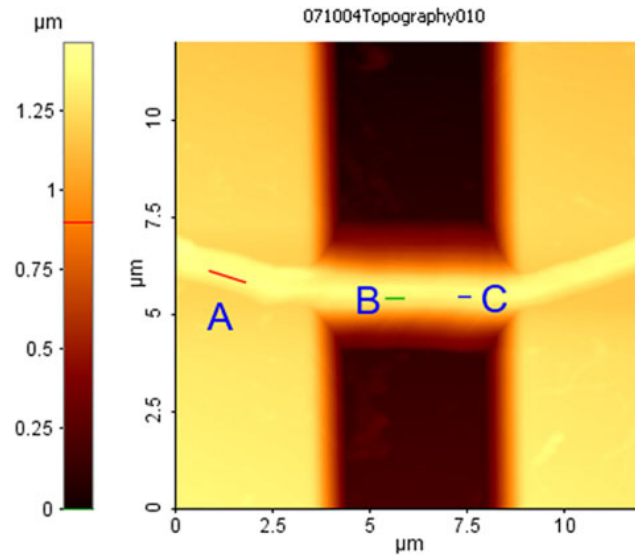
Affected by “Reference”

Not much between 200nN & 400nN, as well on  $L/4$  &  $L/2$ .



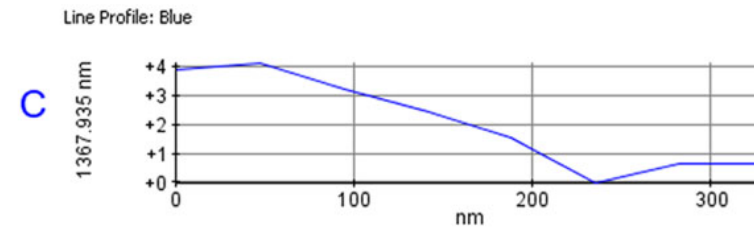
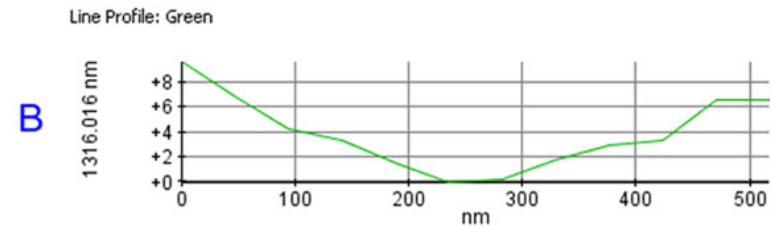
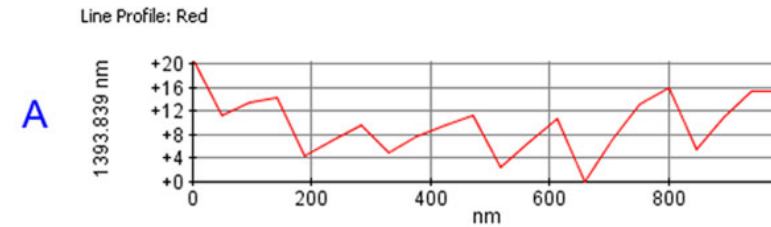


# Fibril surface roughness



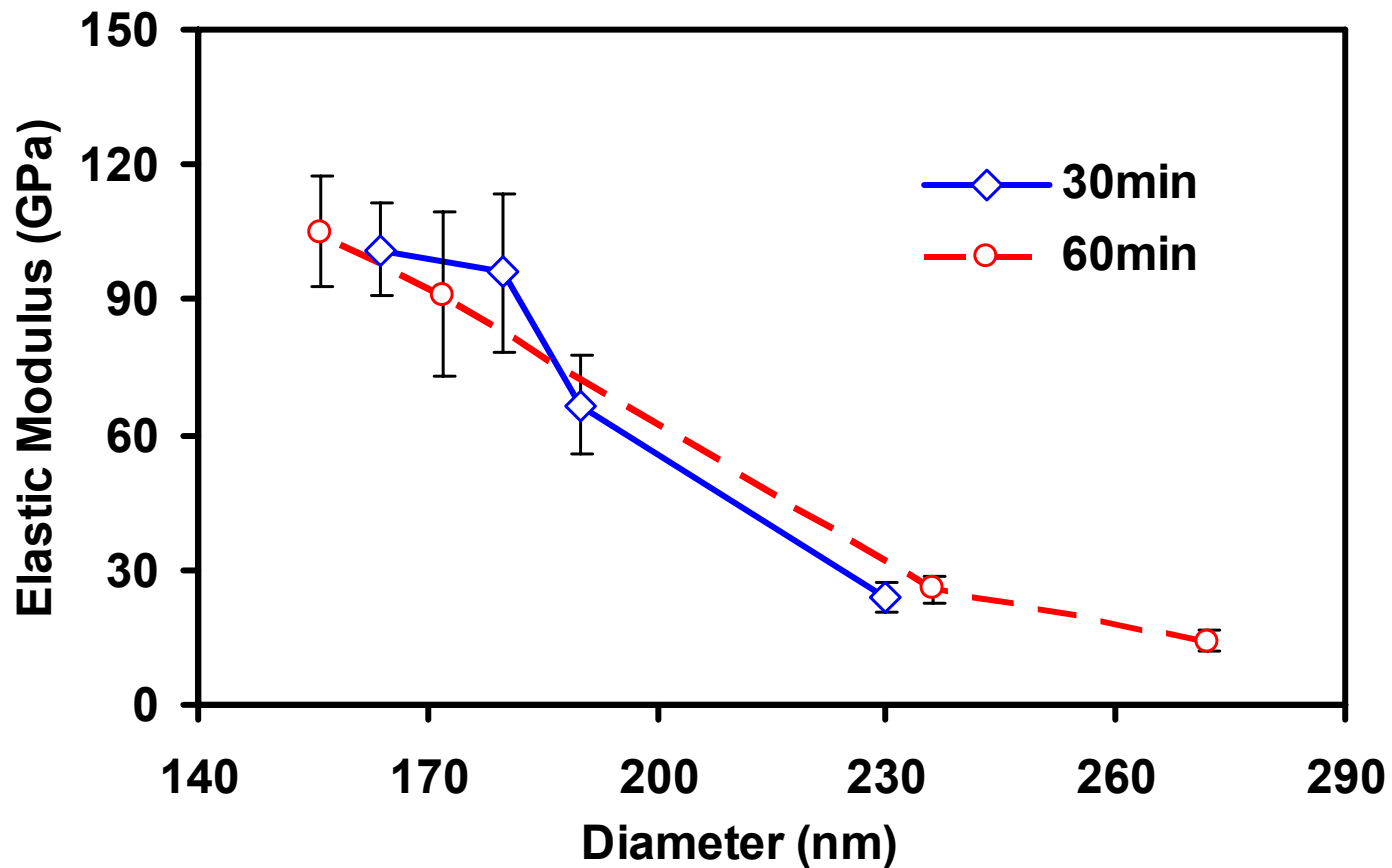
Statistics

Line	Min(μm)	Max(μm)	Mid(μm)	Mean(μm)	Rpv(μm)	Rq(μm)	Ra(μm)	Rz(μm)	Rsk	Rku
Red	1.394	1.414	1.404	1.403	0.020	0.005	0.004	0.000	-0.140	2.696
Green	1.316	1.326	1.321	1.320	0.010	0.003	0.002	0.000	-0.649	2.526
Blue	1.368	1.372	1.370	1.370	0.004	0.001	0.001	0.000	0.216	1.598



# Elastic modulus of Lyocell fibrils

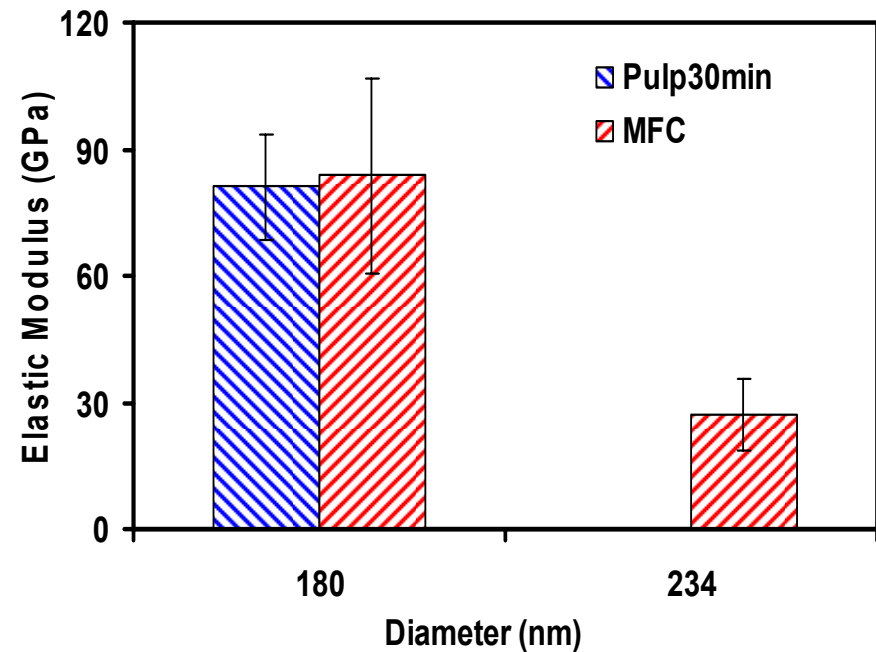
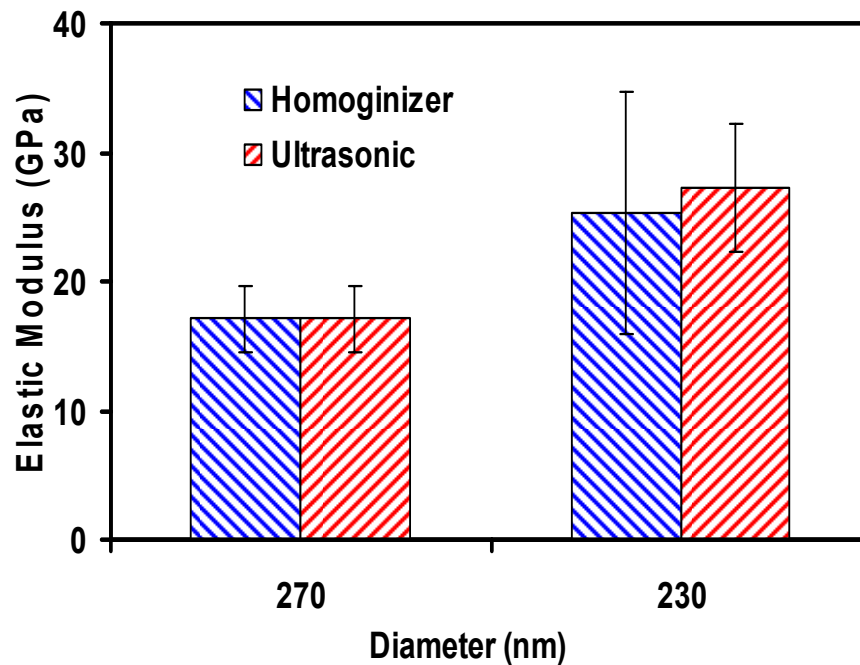
HIUS treated 30 vs 60 min,  $d > 180\text{nm}$ , E dramatically decreased.



# Elastic modulus of different fibrils

HIUS vs Homoginizer: no big difference;

Pulp vs MFC: no big difference.



# Summary

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- ❖ Nano-scale three-point bending test using AFM can be used to measure the elastic modulus of single cellulose fibrils;
- ❖ The penetration of AFM tips to the cellulose fibril surfaces need to be considered; the elastic modulus of Lyocell fibrils with  $d$  from 150 to 180 nm was evaluated to be 100 GPa, but it decreased dramatically when  $d > 180$  nm.

# Acknowledgements

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