



Building Leadership Excellence



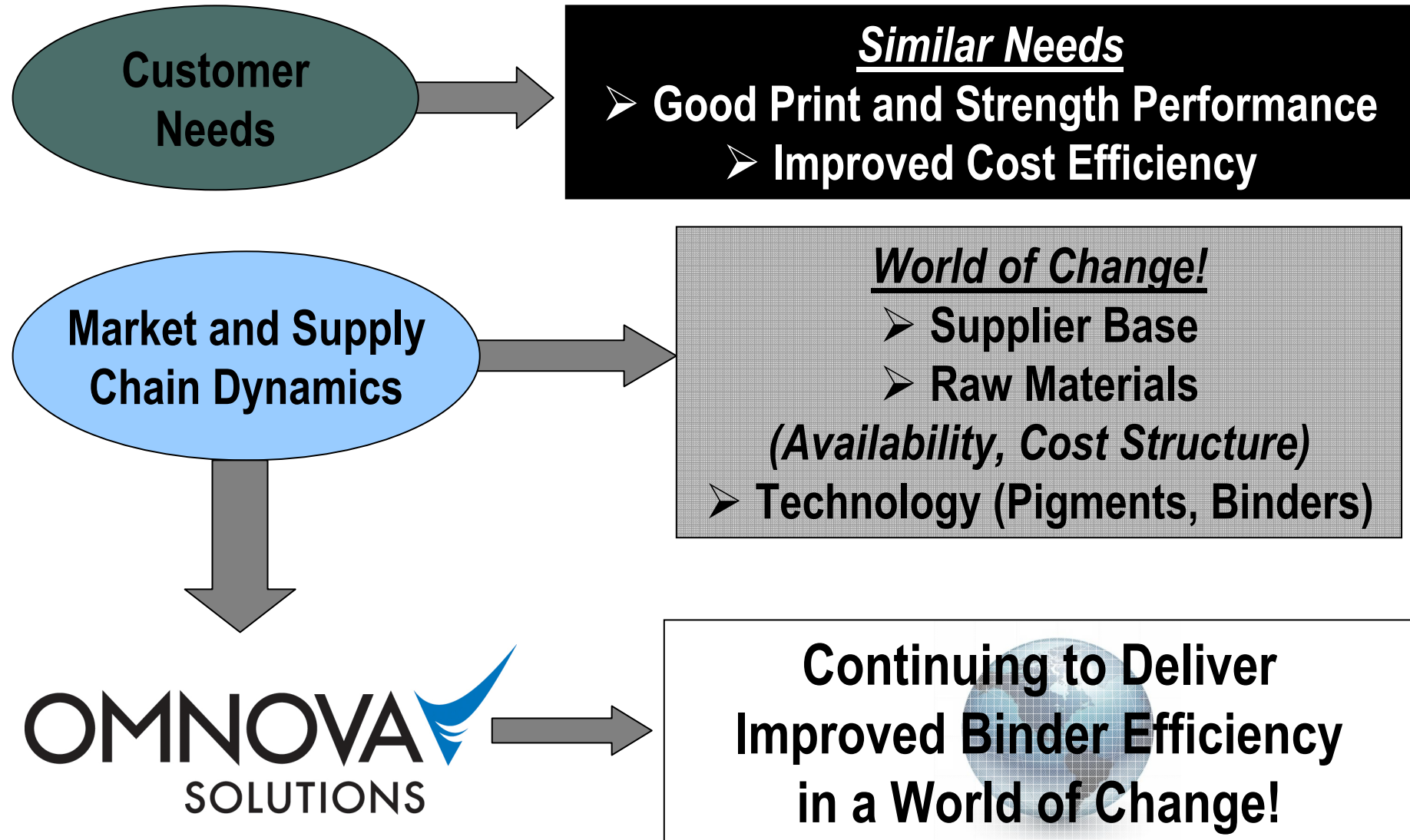
Presents

Continuing to Deliver Binder Efficiency in a Changing Market

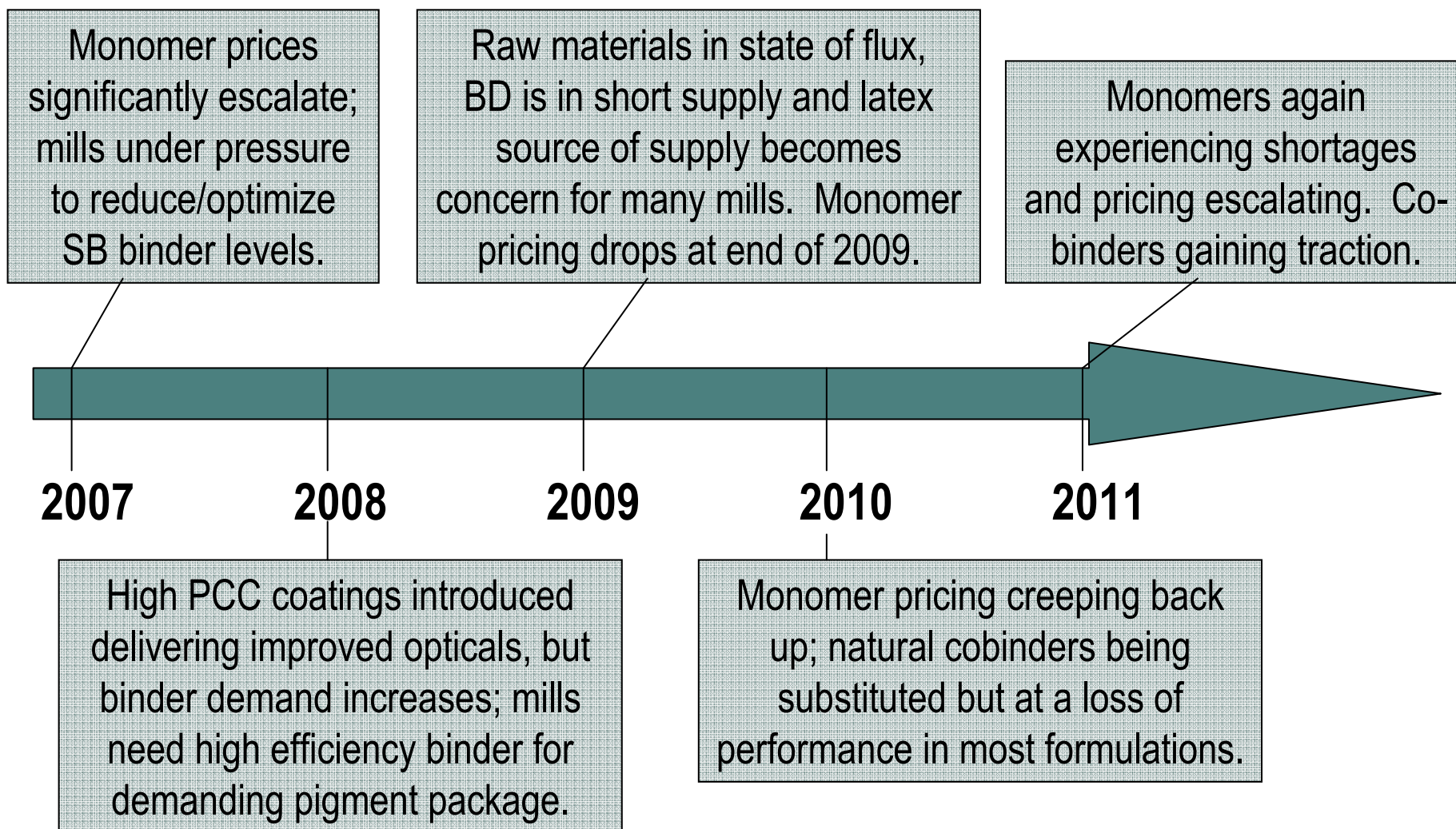
May 1-4
PaperCon 2011
Northern Kentucky Convention Center

RETHINK PAPER:
Lean and Green

Delivering Solutions in a World of Change



5 Years – Paper Formulation Pressures



SYNTHETIC BINDER TECHNOLOGY MUST EVOLVE TO KEEP PACE WITH PIGMENT AND NATURAL BINDER DEVELOPMENT.

Latex Strength Performance

- Typical latex “levers” to influence strength performance
 - Tg
 - Particle Size
 - % Gel
 - Functional Monomer Package
 - Carboxylation Level
 - Molecular Weight
 - Crosslink Density



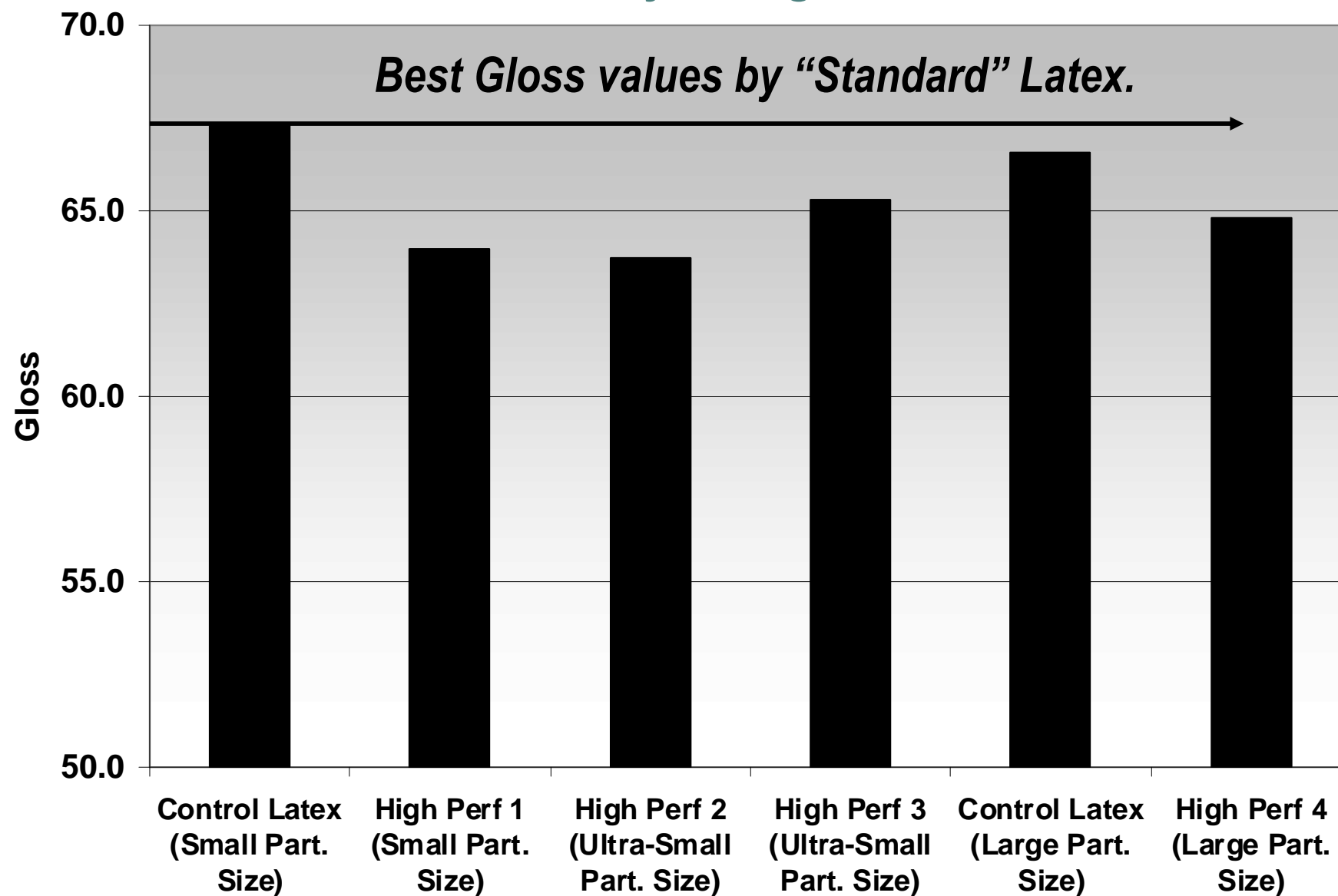
Generic Freesheet Case Study Using C*Film

- Pigment Package: Approximately 75 pts Calcium Carbonate, 25 pts Clay pigment system
- Latex evaluated at 10 pt level
 - Latex Tg values in range of -2 deg C to +14 deg C
 - Latex Particle size range of <1000 A to >1800 A
- Cobinder: C*Film at 3 pt level



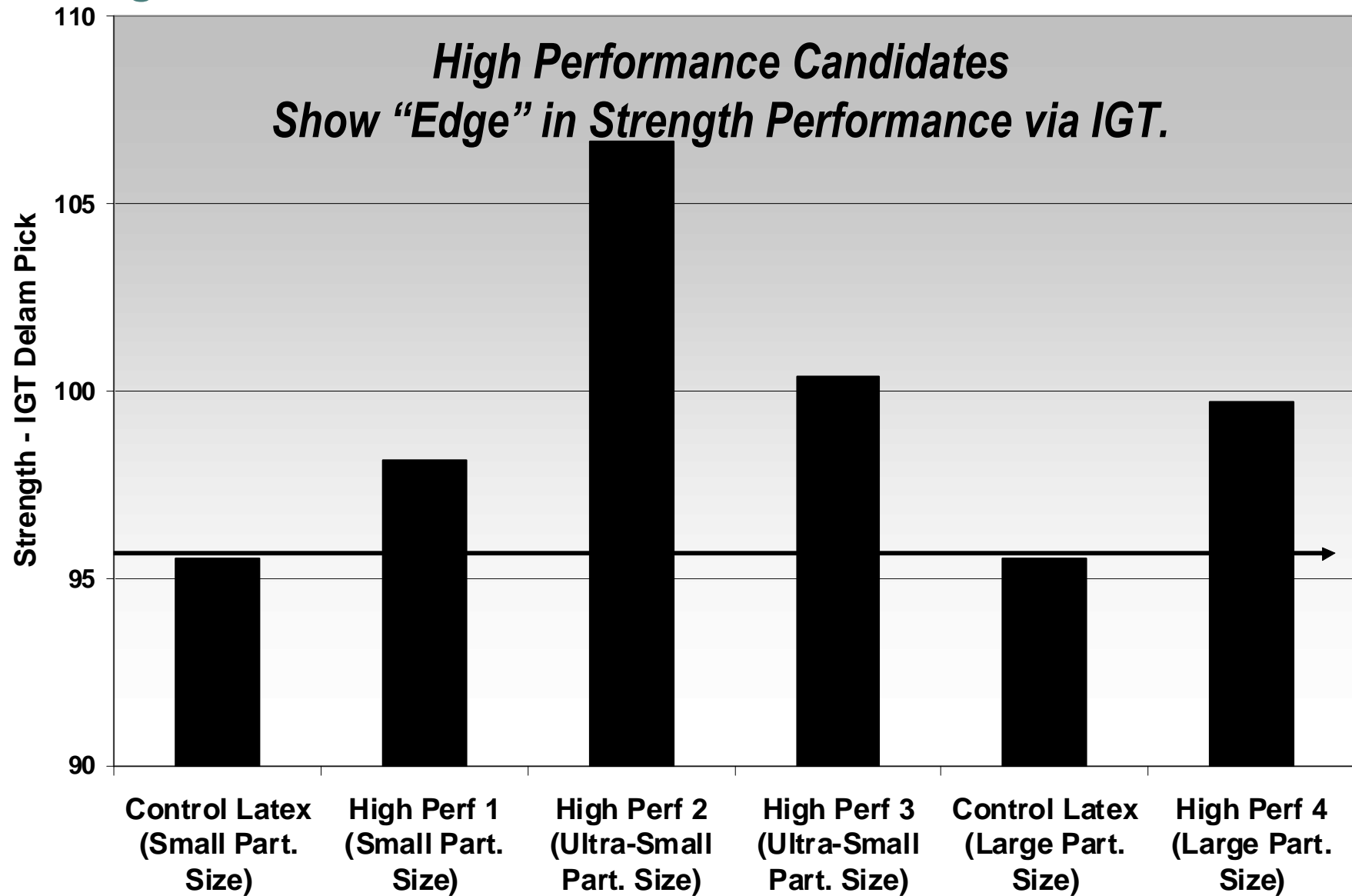
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Generic Freesheet Case Study Using C*Film



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Strength – IGT Delam Pick

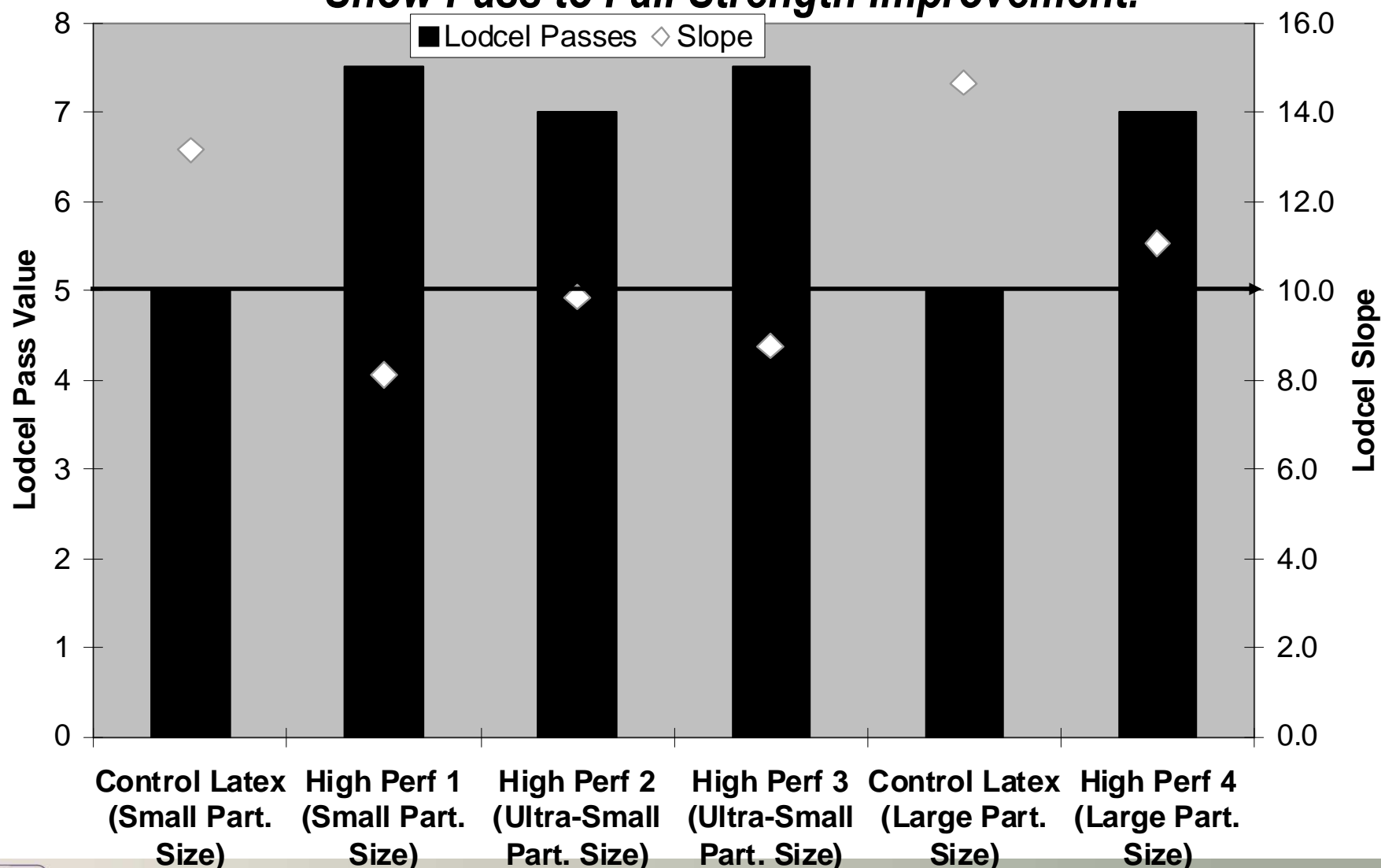


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Strength – Lodcel Pass to Fail

High Performance Candidates

Show Pass to Fail Strength Improvement.

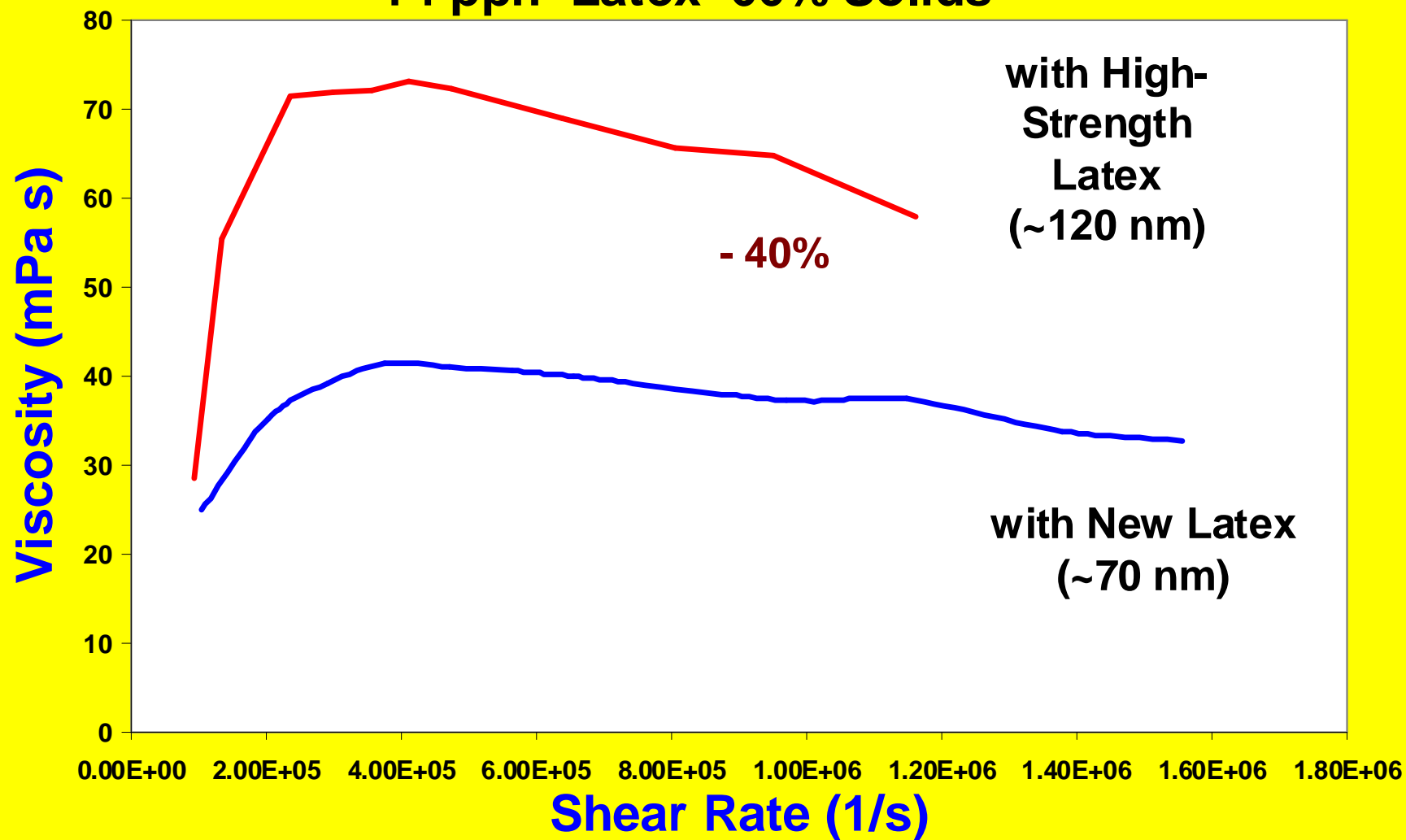


TAPPI

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Coating Rheology Advantage

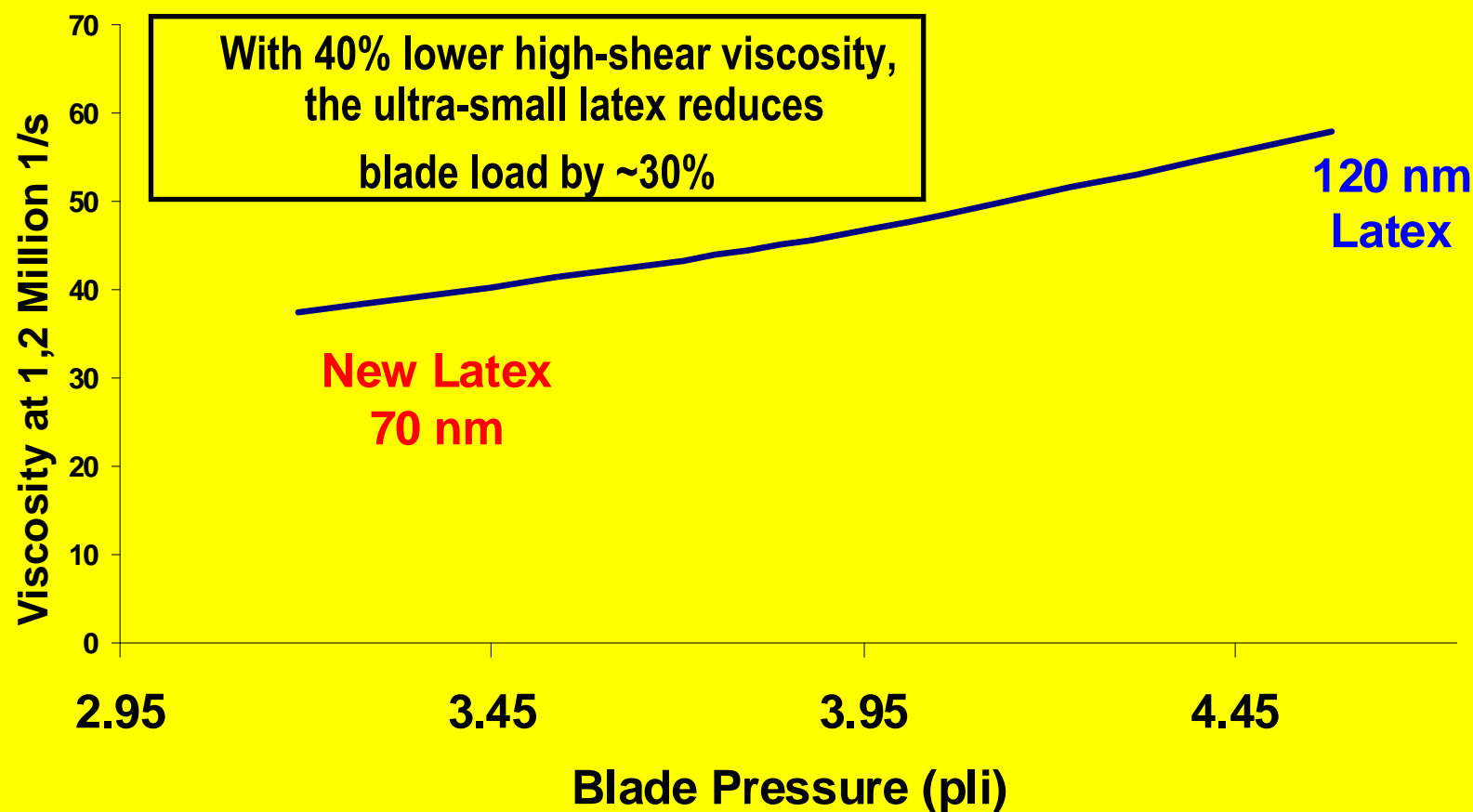
**Coatings: 70% Covercarb® 85 30% Hydragloss 90
14 pph Latex 66% Solids**



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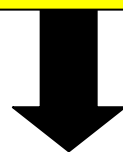
Runnability and Blade Pressure

**Bevelled Blade Pressure for 9 gsm Coat wt
Pilot Coater @ 1,000 m/min**



Continuing to Drive Latex Performance

- ***Designed Polymer Microstructure (Blockiness, Randomness)***
- ***Controlled Molecular Weight Distribution***
- ***Chain Length Between Crosslinks***



Delivers Latexes capable of providing:

- ✓ ***Superior control of Ink Setting***
- ✓ ***High IGT Strength***
- ✓ ***Uniform Prints***

Over a broad particle size range....



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